Screen Printing Catalogue



Inktech

Screen Printing Inks

Multi Purpose- page 50 **Gloss Vinylpage-page 51** "Coroplast Ink- page 52 **Gloss Ename - page 53 Modified Acrylic- page 54 Gloss Lacquer-page 54A** Matte Vinyl- page 54B Satin Poster- page 54C Scratch Off Ink- page 55 **UV Gloss Ink- page 56** UV Plus Ink- page 56 **UVMultipurpose- page 57** UV Ultrabondpag- page 57 "Naz-Dar ADE"- page 58 **Textile Dyepage-58** "Naz-Dar DA"- page 59 "Naz-Dar PX"- page 59 **Plastisol Inks- page 60**





Stencil Films - Indirect, Hand-cut, Masking, Capillary - Pages 68-69



Screen Printing Equipment - pages 71, 72, 73



"Pantone" Guides - page 74



Screen Emulsions page 70

Graphic Commerce Ltd. - ph.905 624-3124 toll free 1-800-543-2796 1675 Sismet Road - Units 4&5 email- info@graphiccommerce web- www.graphiccommerce.com

CONVENTIONAL INKS

INK SERIES	DESCRIPTION	APPLICATION	SUBSTRATES
Corrugated Plastic (CRP Series)	A fast drying high gloss ink designed for indoor or outdoor use. Suitable for corrugated plastic sheets manufactured from special co-polymer resins. CRP series inks exhibit excellent scuff, water and outdoor resistance.	P.0.P. / Display, real estate signs, bus signs.	Corrugated plastics, fluted co- polymer resin plastics, polypropylene.
General Purpose (GP Series)	A long-term multi-purpose outdoor ink designed to print on a wide range of substrates. GP Series ink eliminates the need for carrying a large inventory of different types of ink. Ideal for P.O.P. and general display applications where a medium gloss finish, scuff resistant surface is required.	P.O.P. / Display, signs, Decals.	Paper and card, wood, polystyrene, vinyls (PVC), ABS, acrylics, top-coated polyester, Tyvek.
Gloss Enamel (GLE Series)	A high gloss multi-purpose ink designed for long term outdoor application. Ideal for exterior signs, POP / displays, treated (P&P) containers.	Outdoor metal signs, & displays, license plates, novelties, packaging containers, reflective signage.	Paper, metal, glass, wood, masonite, treated polyethylene and polypropylene, pressure sensitive materials.
Gloss Lacquer (GLL Series)	A multi-purpose, hard finish nitrocellulose lacquer with excellent adhesion to a wide variety of substrates. GLL Series ink has excellent opacity, high gloss, and good mar resistance and is designed for indoor and medium term outdoor application.	Paper and card displays, greeting cards, foils, book covers, hockey sticks.	Lacquer and pyroxillin coated stocks, card/paper, wood, treated polyester.
Gloss Vinyl (GLV Series)	A multi-purpose, gloss vinyl screen ink designed for printing on vinyl surfaces where a high gloss finish, flexibility and outdoor durability are required. Ideal for fleet markings, vinyl upholstery decoration, PVC and acrylic containers. GLV series ink exhibit excellent screen stability.	Vinyl banners, decals, subsurface printing, flexible signage, PVC containers.	Pressure sensitive vinyl films, vinyl coated products, rigid and flexible vinyls, PVC bottles, vinyl top-coated polyester films, acrylics, and polycarbonate.
Modified Acrylic (AM Series)	A fast-dry, long term outdoor vinyl ink designed to print on a wide variety of vinyl and vinyl coated products. Ideal for fleet markings and membrane switches.	Vinyl banners, decals, flexible signage, acrylic displays, fleet markings, membrane switches	Pressure sensitive vinyl films, vinyl coated products, vinyl top- coated polyester films, acrylics, polycarbonate, reflective vinyl, flexible vinyl awnings, ABS.
Matte Vinyl (MAV Series)	A matte- finish multi-purpose vinyl ink formulated for printing on rigid and flexible vinyls and vinyl coated fabrics. Designed for indoor and medium-term outdoor exposure, e.g.; bumper stickers, beach balls, etc.	Novelties, book covers, inflatables, decals.	Some vinyl coated products, rigid and flexible vinyls.
Poster Fluorescent (FP Series)	A multi- purpose fast dry daylight fluorescent ink designed for printing on paper, card, masonite, fibre board, sealed wood, hard board, particle board and some polystyrene. FP series inks exhibit excellent printability and optical impact.	P.O.P / displays, posters.	Paper, card, wood.
Satin Poster (STP Series)	A fast dry satin finish poster ink designed for both indoor and outdoor use. Suitable for printing on paper and cardboard for most P.O.P. display applications.	P.O.P / displays, billboards, fine art printing.	Paper, card stock, sealed wood, masonite.
Scratch –Off (SCO Series)	An opaque scratch-off ink designed for overprinting on printed images. Suitable for lottery tickets, sweepstakes, games, direct mail coupons, etc. Prints can be removed easily with fingernail or coin and does not powder.	Lottery tickets, sweepstakes, games, direct mail coupons.	Card, paper.
	UV CURABLE IN	KS	
INK SERIES	DESCRIPTION	APPLICATION	SUBSTRATES
	A one-part multipurpose UV curable ink developed for majority of point of purchase substrates including corrugated plastics. Eliminates the need to purchase several ink lines for different	P.O.P./displays.	Card, paper, polystyrene, corru- gated plastics, ABS, rigid vinyls, polyethylene, expanded foam

Imagemark (XR Series)	A one-part multipurpose UV curable ink developed for majority of point of purchase substrates including corrugated plastics. Eliminates the need to purchase several ink lines for different substrates. Also available in satin finish.	P.O.P./displays.	Card, paper, polystyrene, corru- gated plastics, ABS, rigid vinyls, polyethylene, expanded foam PVC, acrylics.
Ultrabond (BF Series)	A UV curable ink for banner applications while also adhering to nearly all POP substrates. Exhibits broadest adhesion range of any Inktech UV ink. This ink provides screen printers with the opportunity to reduce ink inventory by stocking a single ink line. Its exceptional flexibility and adhesion stands up to the most stringent finishing requirement demands. High speed curing min- imizes stock shrinkage. Excellent water and abrasion resistance.	P.O.P. / displays, banners.	Vinyl banners, cling vinyl, poly banner, PS vinyl, paper, card, HDPE, PETG, styrene, acrylic, ABS, polypropylene, corrugated plastics (with addition of Adhesion promoter)
Renegade (REG Series)	A high performance, multi-purpose, UV curable high gloss ink specially formulated for point of purchase printing where a wide variety of substrates are used.	P.O.P./displays	Card, paper, rigid vinyls, poly- styrene, ABS, pressure sensitive vinyls, polycarbonate, polyethylene (with use of Adhesion Promoter)

SUBSTRATES : PAPER AND CARD, WOOD, POLYSTYRENE, VINYLS(PVC), ABS, ACRYLICS, TOP COATED POLYESTER, TYVEK ®.

APPLICATION: P.O.P. / DISPLAY, SIGNS, DECALS

Product Information

A long-term multi-purpose outdoor ink designed to print on a wide range of substrates. GP Series ink eliminates the need for carrying a large inventory of different types of ink. Ideal for P.O.P. and general display applications where a semi-gloss finish, scuff resistant surface, is required.

Application Information

Thinning : May be used straight from the can but it is recommended to thin 5 - 15% by weight with GP-1800 Thinner. Substitute GP-1800 Thinner with GP-1820 Slow Thinner to improve screen stability. For maximum lightfastness or outdoor durability, little or no thinning is recommended.

Additives : GP-1700 Clear should only be used to increase transparency of colors. However, this will reduce the durability and lightfastness of the color. To improve scuff resistance add up to 10% GP-1860 Anti-Scuff Agent. Use GP-1350 Overprint Clear to increase scuff resistance or to provide a uniform gloss level to a GP-0000 ink film. Add 5% to 10% of DC-393 Gel Retarder to thinned ink to maintain screen stability. If required, use a small amount of GP-1730 Process Clear to improve print quality.

Wash-Up: GP-1800 Thinner ITC-1840 Wash-Up

Coverage : Approximately 2100 sq.ft./1 U.S. Gallon using a 280/in. monofilament fabric.

Fabric/Stencil : 200 to 355 monofilament fabric . Direct and indirect photostencil or water soluble hand cut stencils are suitable.

Drying : By solvent evaporation . GP-0000 Series dries in 15 to 30 minutes at normal room temperature or can be jet dried 20 to 45 seconds at 150 °F. to 200 °F. Allow more time between prints for multiple color jobs.

Die Cutting/Creasing/Vacuum Forming : Can be successfully die-cut or creased but should be tested prior to production . GP-0000 series has excellent vacuum forming characteristics. Gloss levels may increase during vacuum forming depending on temperature and substrate used.

Packaging : Inks : 1 U.S. Qt / 0.94 Lt. 1 U.S. Gal. / 3.78 Lt. Solvents : 1 U.S. Gal. / 3.78 Lt. 5 U.S. Gal. / 19.00 Lt.

CAUTION:

- 1. It is the printer's responsibility to pre-test the ink selected prior to engaging in a production run .
- 2. Refer to Material Safety Data Sheet for heavy metal content.

* Based on information received from our suppliers, these colors may contain the deliberate addition of heavy metals.

* Heavy metal free colors are available on request.

GENERAL PURPOSE INK

GP - 0000 SERIES Standard Colors

*	GP-1010	Red #032
*	GP-1020	Fire Red
	GP-1030	Brilliant Red
	GP-1040	Bright Red
	GP-1050	Permanent Red
*	GP-1060	Red #185 GP-1080
	01 1000	Maroon GP-1110
		Black GP-1120
		White
*	CD 1140	
	GP-1140	Brown
*	GP-1220	Orange
	01 1240	Vermilion
*	01 1250	Warm Red
*	01 1500	Primrose Yellow
*	01 1520	Lemon Yellow
*	01 1510	Medium Yellow
	GP-1350	Overprint Clear
*	01 1420	Emerald Green
*	GP-1450	Forest Green
*	GP-1480	Dark Green GP-1520
		Opaque Reflex Blue
	GP-1540	Peacock Blue
	GP-1560	Brilliant Blue
	GP-1570	Royal Blue GP-1580
		Dark Blue GP-1620
		Purple
	GP-1640	Cerise
	GP-1660	Magenta
	GP-1700	Clear
	GP-2110	Extra Opaque Black
	GP-2120	Extra Opaque White
	GP-2120 GP-2150	Yellow C GP-2200
	GF-2150	Rubine Red C
sk:	GP-2250	
		Orange 021 C
	GP-2300	Rhodamine Red C
Ŧ	GP-2350	Red 485 C GP-2400
		Purple C GP-2450
		Blue 072 C GP-2500
		Violet C GP-2600
		Reflex Blue C
	GP-2700	Process Blue C
	GP-2800	Opaque Green C
	GP-2850	Green C
	Transparent	Colors
	GP-1090	Transparent Red
	GP-1290	Trans. Medium Yellow
	GP-1390	Trans. Primrose Yellow
	GP-1490	Transparent Green
	GP-1590	Transparent Blue
	GP-1690	Transparent Cerise
	GP-1790 GP-1990	Transparent Orange
		Transparent Purple
	Process Color	
	GP-1130 GP-1330	Process Black Process Yellow
	GP-1530 GP-1530	Process Blue
	GP-1630	Process Magenta
	GP-1730	Process Clear
	Fluorescent (
	GP-0900	
	GP-0910	Fluorescent Magenta Fluorescent Orange\Red
	GP-0920	Fluorescent Green
	GP-0940	Fluorescent Chartreuse
	GP-0950	Fluorescent Red
	GP-0960	Fluorescent Orange \Yellow
	GP-0970	Fluorescent Cerise
	GP-0980	Fluorescent Orange
	GP-0990	Fluorescent Blue
	Thinners and	Additives
	GP-1800	Thinner
	GP-1810	Fast Thinner
	GP-1820	Slow Thinner
	GP-1830	Extra Slow Thinner
	DC-393	Gel Retarder



GLOSS VINYL INK

GLV - 0000 SERIES

Standard Colors

* GLV-1010	Red #032
* GLV-1020	Fire Red
GLV-1030 * GLV-1040	Brilliant Red
* GLV-1040 * GLV-1050	Bright Red
* GLV-1050	Permanent Red Red #185
GLV-1080	Maroon
GLV-1110	Black
GLV-1120	White
* GLV-1140	Brown
* GLV-1220	Orange
* GLV-1240	Vermilion
* GLV-1250	Warm Red
* GLV-1300	Primrose Yellow
* GLV-1320	Lemon Yellow
* GLV-1340 * GLV-1420	Medium Yellow
* GLV-1420 * GLV-1450	Emerald Green Forest Green
* GLV-1430	Dark Green
GLV-1520	Opaque Reflex Blue
GLV-1540	Peacock Blue
GLV-1560	Brilliant Blue
GLV-1570	Royal Blue
GLV-1580	Dark Blue
GLV-1620	Purple
GLV-1640	Cerise
GLV-1660	Magenta
GLV-1700	Clear
GLV-2110 GLV-2120	Extra Opaque Black Extra Opaque White
GLV-2120 GLV-2150	Yellow C
GLV-2200	Rubine Red C
* GLV-2250	Orange 021 C
GLV-2300	Rhodamine Red C
* GLV-2350	Red 485 C
GLV-2400	Purple C
GLV-2450	Blue 072 C
GLV-2500	Violet C
GLV-2600	Reflex Blue C
GLV-2700 GLV-2800	Process Blue C
GLV-2850	Opaque Green C Green C
Transparent Co	
GLV-1090	Transparent Red
GLV-1290	Trans. Medium Yellow
GLV-1390	Trans. Primrose Yellow
GLV-1490	Transparent Green
GLV-1590	Transparent Blue
GLV-1690	Transparent Cerise
GLV-1790	Transparent Orange
GLV-1990	Transparent Purple
Process Colors	
GLV-1130	Process Black
GLV-1330	Process Yellow
GLV-1530	Process Blue
GLV-1630	Process Magenta
GLV-1730	Process Clear
Thinners and A	
GLV-1800 GLV-1810	Thinner Fast Thinner
GLV-1810 GLV-1820	Slow Thinner
DC-393	Gel Retarder
* For Fluorescent cole	ors please refer to

FV-0000 Series.

SUBSTRATES : PRESSURE SENSITIVE VINYL FILMS , VINYL COATED PRODUCTS , RIGID AND FLEXIBLE VINYLS , PVC BOTTLES , VINYL TOP-COATED POLYESTER FILMS, ACRYLIC, POLYCARBONATE.

APPLICATION : VINYL BANNERS , DECALS , SUB-SURFACE PRINTING , FLEXIBLE SIGNAGE, PVC CONTAINERS.

Product Information

A multi- purpose, gloss vinyl screen ink designed for printing on vinyl surfaces where a high gloss finish, flexibility and outdoor durability are required. Ideal for fleet markings, vinyl upholstery decoration, PVC and acrylic containers. GLV series ink exhibit excellent screen stability.

Application Information

Thinning : May be used straight from the can but it is recommended to thin 5 - 15% by weight with GLV-1800 Thinner. For maximum lightfastness or outdoor durability, little or no thinning is recommended .

Additives : GLV-1700 Clear should only be used to increase transparency of colors. However, this will reduce the durability and lightfastness of the color. If required, use a small amount of GLV-1730 Process Clear ink to improve print quality.

Wash-Up: GLV-1800 Thinner ITC-1840 Wash-Up

Coverage : Approximately 2100 sq.ft./1 U.S. Gallon using a 280/in. monofilament fabric.

Fabric/Stencil : 200 to 355 monofilament fabric . Direct and indirect photostencil or water soluble hand cut stencils are suitable.

Drying : By solvent evaporation. GLV Series air dries in 30 to 60 minutes. Allow more time when overprinting to avoid possible re-wetting of previous colors. For jet-drying applications, test Modified Acrylic AM-0000 Series.

Die Cutting/Creasing : Can be successfully die cut or creased but should be tested prior to production .

Packaging : Inks :	1 U.S. Qt / 0.94 Lt.
	1 U.S. Gal. / 3.78 Lt.
Solvents :	1 U.S. Gal. / 3.78 Lt.
	5 U.S. Gal. / 19.00 Lt.

CAUTION :

1. It is the printer's responsibility to pre-test the ink selected prior to engaging in a production run .

2. Refer to Material Safety Data Sheet for heavy metal content.

* Based on information received from our suppliers, these colors may contain the deliberate addition of heavy metals.

* Heavy metal free colors are available on request. The following price pages also list these same colors with a lead-free content.

Complete Price List Follows:

SUBSTRATES : CORRUGATED PLASTICS, FLUTED CO-POLYMER RESIN PLASTICS, POLYPROPYLENE.

APPLICATION: P.O.P./ DISPLAYS, REAL ESTATE SIGNS, BUS SIGNS.

Product Information

A fast drying high gloss ink designed for indoor or outdoor use. Suitable for corrugated plastic sheets manufactured from special co-polymer resins. CRP series inks exhibit excellent scuff, water and outdoor resistance.

Application Information

Thinning : May be used straight from the can but it is recommended to thin 5 - 15% by weight with CRP-1800 Thinner. Substitute CRP-1800 Thinner with CRP-1820 Slow thinner to improve screen stability. For maximum lightfastness or outdoor durability, little or no thinning is recommended.

Additives : CRP-1700 Clear should only be used to increase transparency of colors. However, this will reduce the durability and lightfastness of the color. Add 5% to 10% of DC-393 Gel Retarder to thinned ink to maintain screen stability.

Wash-Up: CRP-1800 Thinner

ITC-1840 Wash-Up

Coverage : Approximately 2100 sq.ft./1 U.S. Gallon using a 280/in. monofilament fabric.

Fabric/Stencil: 200 to 305 monofilament fabric. Direct and indirect photostencil or water soluble hand cut stencils are suitable.

Drying : By solvent evaporation . CRP-0000 Series dries within 30 minutes at normal room temperature or can be jet dried 20 to 45 seconds at 150 °F. to 200 °F. Allow more time between prints for multiple color jobs.

Die Cutting/ Creasing: Can be successfully die-cut or creased but should be tested prior to production.

Packaging : Inks :	1 U.S. Qt /	0.94 Lt.
	1 U.S. Gal. /	3.78 Lt.

Solvents: 1 U.S. Gal. / 3.78 Lt.

CAUTION:

- 1. It is the printer's responsibility to pre-test the ink selected prior to engaging in a production run.
- 2. Refer to Material Safety Data Sheet for heavy metal content.

* Based on information received from our suppliers, these colors may contain the deliberate addition of heavy metals.

* Heavy metal free colors are available on request.

CORRUGATED PLASTIC INK

CRP - 0000 SERIES

Standard Colors

* CRP-1010	Red #032
* CRP-1020	Fire Red
CRP-1030	Brilliant Red
* CRP-1040	Bright Red
* CRP-1050	Permanent Red
* CRP-1060	Red #185
CRP-1080	Maroon
CRP-1110	Black
CRP-1120	White
* CRP-1140	Brown
CIG 1140	
CKI-1220	Orange
CKI-1240	Vermilion
CIG 1250	Warm Red
* CRP-1300	Primrose Yellow
* CRP-1320	Lemon Yellow
* CRP-1340	Medium Yellow
CRP-1370	Extender Base
* CRP-1420	Emerald Green
* CRP-1450	Forest Green
* CRP-1480	Dark Green
CRP-1520	Opaque Reflex Blue
CRP-1540	Peacock Blue
CRP-1560	Brilliant Blue
CRP-1570	Royal Blue
CRP-1580	Dark Blue
	Purple
CRP-1620	1
CRP-1640	Cerise
CRP-1660	Magenta
CRP-1700	Clear
CRP-2150	Yellow C
CRP-2200	Rubine Red C
* CRP-2250	Orange 021 C
CRP-2300	Rhodamine Red C
* CRP-2350	Red 485 C
CRP-2400	Purple C
CRP-2450	Blue 072 C
CRP-2500	Violet C
CRP-2600	Reflex Blue C
CRP-2700	Process Blue C
CRP-2800	Opaque Green C
CRP-2850	Green C
Transparent Co	olors
CRP-1090	Transparent Red
CRP-1290	Trans. Medium Yellow
CRP-1390	Trans. Primrose Yellow
CRP-1490	Transparent Green
CRP-1590 CRP-1690	Transparent Blue
CRP-1790	Transparent Cerise Transparent Orange
CRP-1990	Transparent Purple
Process Colors	
	Dec
CRP-1130 CRP-1330	Process Black Process Yellow
CRP-1530 CRP-1530	Process Blue
CRP-1630	Process Magenta
CRP-1730	Process Clear
Fluorescent Col	
CRP-0900	Fluorescent Magenta
CRP-0910	Fluorescent Orange\Red
CRP-0920	Fluorescent Green
CRP-0940	Fluorescent Chartreuse
CRP-0950	Fluorescent Red
CRP-0960	Fluorescent Orange \Yellow
CRP-0970	Fluorescent Cerise
CRP-0980	Fluorescent Orange
CRP-0990	Fluorescent Blue
Thinners and A	dditives
CRP-1800	Thinner
CRP-1820	
D.C. 202	Slow Thinner
DC-393	Gel Retarder
DC-393 CRP-2340	
	Gel Retarder

SUBSTRATES : PAPER, METAL, GLASS, WOOD, MASONITE, TREATED POLYPROPYLENE & POLYETHYLENE (P&P), PRESSURE SENSITIVE MATERIALS.

APPLICATION : OUTDOOR METAL SIGNS & DISPLAYS, LICENSE PLATES, NOVELTIES, PACKAGING CONTAINERS, REFLECTIVE SIGNAGE.

Product Information

A high gloss multi-purpose ink designed for long term outdoor application. Ideal for exterior traffic signs, POP/displays, treated (P&P) containers.

Application Information

Thinning : May be used straight from the can but it is recommended to thin 5% by weight with GLE-1800 Thinner. When more than 5% thinning is required, it is recommended to use GLE-1900 Thinning Varnish to maintain optimum gloss. For maximum lightfastness or outdoor durability, little or no thinning is recommended.

Additives : GLE-1700 Clear should only be used to increase transparency of colors. However, this will reduce the durability and lightfastness of the color. Use a small amount of GLE-1730 Process Clear ink to improve print quality, if required. To prevent ink skinning in can, spray a light mist of GLE-1950 Anti-Skinning Agent on the surface of ink in partially used cans. Repeat whenever ink can is opened for reuse.

Wash-Up : GLE-1800 Thinner GLE-1840 Wash-Up

Coverage : Approximately 1300 sq.ft./1 U.S. Gallon using a 230/in. monofilament fabric.

Fabric/Stencil: 158 to 280 monofilament fabric. All stencil systems are suitable.

Drying : By oxidation in approximately 1 $\frac{1}{2}$ to 4 hours for over printing or overnight before final stacking. Best rack-drying results are obtained when an ambient temperature is more than 20 °C (68 °F). Prints may be forced dried 15-20 min. in an oven with temperature not exceeding 120 °C (250 °F). Baking at temperatures higher than recommended may cause loss of gloss. To speed drying time under adverse humid or cold weather conditions, add approximately 40-50 grams of GLE-1880 Accelerator to a gallon of ink.

Die Cutting/Creasing : Can be successfully die cut or creased but should be tested prior to production .

Packaging : Inks :	1 U.S. Qt / 0.94 Lt.
	1 U.S. Gal. / 3.78 Lt.
Solvents :	1 U.S. Gal. / 3.78 Lt.
	5 U.S. Gal. / 19.00 Lt.

CAUTION :

1. It is the printer's responsibility to pre-test the ink selected prior to engaging in a production run .

- 2. Refer to Material Safety Data Sheet for heavy metal content.
- Based on information received from our suppliers, these colors may contain the deliberate addition of heavy metals.
- * Heavy metal free colors are available on request. The following price pages also list these same colors with a lead-free content

GLOSS ENAMEL INK

GLE - 0000 SERIES

Standard Colors

*	GLE-1010	Red #032
*	GLE-1020	Fire Red
	GLE-1030	Brilliant Red
*	GLE-1040	Bright Red
*	GLE-1050	Permanent Red
*	GLE-1060	Red #185
	GLE-1080	Maroon
	GLE-1110	Black
	GLE-1120	White
*	GLE-1140	Brown
*	GLE-1220	Orange
*	GLE-1240	Vermilion
*	GLE-1250	Warm Red
*	GLE-1300	Primrose Yellow
*	GLE-1320	Lemon Yellow
-1-	GLE-1340	Medium Yellow
	GLE-1370	Extender Base
*	GLE-1420	Emerald Green
*	GLE-1450	Forest Green
*	GLE-1480	Dark Green
	GLE-1520	Opaque Reflex Blue
	GLE-1540	Peacock Blue
	GLE-1560	Brilliant Blue
	GLE-1570	Royal Blue
	GLE-1580	Dark Blue
	GLE-1620	Purple
	GLE-1640	Cerise
	GLE-1660	Magenta
	GLE-1700	Clear
	GLE-2150	Yellow C
	GLE-2200	Rubine Red C
*	GLE-2250	Orange 021 C
	GLE-2300	Rhodamine Red C
*	GLE-2350	Red 485 C
	GLE-2400	Purple C
	GLE-2450	Blue 072 C
	GLE-2500 GLE-2600	Violet C Reflex Blue C
	GLE-2000 GLE-2700	Process Blue C
	GLE-2800	Opaque Green C
	GLE-2850	Green C
Т	Transparent Co	
	GLE-1090	Transparent Red
	GLE-1290	Trans. Medium Yellow
	GLE-1390	Trans. Primrose Yellow
	GLE-1490	Transparent Green
	GLE-1590	Transparent Blue
	GLE-1690	Transparent Cerise
	GLE-1790	Transparent Orange
	GLE-1990	Transparent Purple
Р	rocess Colors	
	GLE-1130	Process Black
	GLE-1330	Process Yellow
	GLE-1530	Process Blue
	GLE-1630	Process Magenta
	GLE-1730	Process Clear
]	Thinners and A	dditives
	GLE-1800	Thinner
	GLE-1880	Accelerator
	GLE-1900	Thinning Varnish
	GLE-1950	Anti-Skinning Agent

* Fluorescent colors available upon request.

international corporation

SUBSTRATES : PRESSURE SENSITIVE VINYL FILMS, VINYL COATED PRODUCTS, VINYL TOP-COATED POLYESTER FILMS, ACRYLIC, REFLECTIVE VINYL, FLEXIBLE VINYL AWNINGS, ABS, POLYCARBONATE.

APPLICATION : VINYL BANNERS, DECALS, SUB-SURFACE PRINTING, FLEXIBLE SIGNAGE, ACRYLIC DISPLAYS, FLEET MARKINGS, MEMBRANE SWITCH.

Product Information

A fast dry long term outdoor vinyl ink designed to print on a wide variety of vinyl and vinyl coated products. Ideal for fleet markings and membrane switches.

Application Information

Thinning : May be used straight from the can but it is recommended to thin 5 - 15% by weight with AM-1800 Thinner. Substitute AM-1800 Thinner with AM-1820 Slow Thinner to improve screen stability when shop conditions are hot. When printing on Polycarbonate, acrylics and PETG thinning with AM-3200 Anti-Crazing Thinner may prevent crazing on substrate. For maximum lightfastness or outdoor durability, little or no thinning is recommended.

Additives : AM-1700 Clear can be used to increase transparency of colors. However, this will reduce the durability and lightfastness of the color. Add 5 - 10% DC-393 Gel Retarder to thinned ink to maintain screen stability. If required, use a small amount of AM-1730 Process Clear ink to improve print quality.

Wash-Up: AM-1800 Thinner

ITC-1840 Wash-Up

Coverage : Approximately 2100 sq.ft./1 U.S. Gallon using a 280/in. monofilament fabric.

Fabric/Stencil : 200 to 355 monofilament fabric. Direct and indirect photostencil or water soluble hand cut stencils are suitable.

Drying : By solvent evaporation . AM-0000 Series air dries in 10 to 20 minutes or can be Jet-Dried to 20-45 seconds at 150°F to 200°F. Allow more time when overprinting to avoid possible re-wetting of previous colors.

Die Cutting/Creasing/Vacuum Forming : Can be successfully die cut or creased but should be tested prior to production. AM-0000 series has excellent vacuum forming characteristics. Gloss levels may increase during vacuum forming, depending on temperature and substrate used.

Packaging : Inks :	1 U.S. Qt /	0.94 Lt.
	1 U.S. Gal. /	3.78 Lt.
Solvents :	1 U.S. Gal. /	3.78 Lt.

CAUTION :

1. It is the printer's responsibility to pre-test the ink selected prior to engaging in a production run .

2. Refer to Material Safety Data Sheet for heavy metal content.

* Based on information received from our suppliers, these colors may contain the deliberate addition of heavy metals.

* Heavy metal free colors are available on request.

MODIFIED ACRYLIC INK

AM - 0000 SERIES

Standard Colors

	AM-1010	Red #032
*	11020	Fire Red
	AM-1030	Brilliant Red
*	11040	Bright Red
*	ANI-1050	Permanent Red Red #185
	AM-1000 AM-1080	Maroon
	AM-1000 AM-1110	Black
	AM-1120	White
*	AM-1140	Brown
*	AM-1220	Orange
*	AM-1240	Vermilion
*	1101 1250	Warm Red
*	1101 1500	Primrose Yellow
*	AM-1320	Lemon Yellow
Ŧ	AM-1340	Medium Yellow
*	AM-1350 AM-1420	Overprint Clear Emerald Green
*		Forest Green
*	ANI-1450	Dark Green
	AM-1520	Opaque Reflex Blue
	AM-1540	Peacock Blue
	AM-1560	Brilliant Blue
	AM-1570	Royal Blue
	AM-1580	Dark Blue
	AM-1620	Purple
	AM-1640	Cerise
	AM-1660	Magenta
	AM-1700	Clear
	AM-2110	Extra Opaque Black Extra Opaque White
	AM-2120 AM-2150	Yellow C
	AM-2200	Rubine Red C
*	AM-2250	Orange 021 C
	AM-2300	Rhodamine Red C
*	AM-2350	Red 485 C
	AM-2400	Purple C
	AM-2450	Blue 072 C
	AM-2500	Violet C
	AM-2600	Reflex Blue C
	AM-2700 AM-2800	Process Blue C
	AM-2800 AM-2850	Opaque Green C Green C
n	Fransparent Co	
	AM-1090	Transparent Red
	AM-1290	Trans. Medium Yellow
	AM-1390	Trans. Primrose Yellow
	AM-1490	Transparent Green
	AM-1590	Transparent Blue
	AM-1690	Transparent Cerise
	AM-1790	Transparent Orange
	AM-1990	Transparent Purple
	rocess Colors	
	AM-1130	Process Black
	AM-1330	Process Yellow
	AM-1530	Process Blue Process Magenta
	AM-1630 AM-1730	Process Magenta Process Clear
	Thinners and A	
	AM-1800	Thinner
	AM-1800 AM-1820	Slow Thinner
	AM-1820 AM-3200	Anti Crazing Thinner
	DC-393	Gel Retarder
	- F1 (1	

*For Fluorescent colors please refer to FV-0000 Series.

SUBSTRATES: LACQUER AND PYROXILLIN COATED STOCKS, CARD/PAPER, WOOD, TREATED POLYESTER.

APPLICATION: PAPER AND CARD DISPLAYS, GREETING CARDS, FOILS, BOOK COVERS, HOCKEY STICKS.

Product Information

A multi- purpose, hard finish nitrocellulose lacquer with excellent adhesion to a wide variety of substrates. GLL series ink has excellent opacity, high gloss with good mar resistance and is designed for indoor and medium term outdoor application.

Application Information

Thinning : May be used straight from the can but it is recommended to thin 5 - 15% by weight with GLL-1800 Thinner. Substitute GLL-1800 Thinner with GLL-1820 Slow Thinner to improve screen stability when shop conditions are hot. For maximum lightfastness or outdoor durability, little or no thinning is recommended.

Additives : GLL-1700 Clear should only be used to increase transparency of colors. However, this will reduce the durability and lightfastness of the color. If required, use a small amount of GLL-1730 Process Clear ink to improve print quality.

Wash-Up: GLL-1800 Thinner

ITC-1840 Wash-Up

Coverage : Approximately 2100 sq.ft./1 U.S. Gallon using a 280/in. monofilament fabric.

Fabric/Stencil: 200 to 300 monofilament fabric. Direct and indirect photostencil or water soluble hand cut stencils are suitable.

Drying: By solvent evaporation. GLL Series air dries in 20 to 40 minutes at normal room temperature or can be Jet-dried 20 to 45 seconds at 150 °F to 200 °F. Allow more time when overprinting to avoid possible re-wetting of previous colors.

Die Cutting/Creasing : Can be successfully die cut or creased but should be tested prior to production.

Packaging : Inks :	1 U.S. Qt / 0.94 Lt.
	1 U.S. Gal. / 3.78 Lt.
Solvents :	1 U.S. Gal. / 3.78 Lt.

CAUTION:

1. It is the printer's responsibility to pre-test the ink selected prior to engaging in a production run.

2. Refer to Material Safety Data Sheet for heavy metal content.

* Based on information received from our suppliers, these colors may contain the deliberate addition of heavy metals.

* Heavy metal free colors are available on request.

GLOSS LACQUER INK

GLL - 0000 SERIES

Standard Colors

* GLL-1010	Red #032
* GLL-1020	Fire Red
GLL-1030	Brilliant Red
* GLL-1040	Bright Red
* GLL-1050	Permanent Red
* GLL-1060	Red #185
GLL-1080	Maroon
GLL-1110	Black
GLL-1120	White
* GLL-1140	Brown
* GLL-1220	Orange
* GLL-1240	Vermilion
* GLL-1250	Warm Red
* GLL-1300	Primrose Yellow
* GLL-1320	Lemon Yellow
* GLL-1340	Medium Yellow
* GLL-1420	Emerald Green
* GLL-1450	Forest Green
* GLL-1480	Dark Green
GLL-1520	Opaque Reflex Blue
GLL-1540	Peacock Blue
GLL-1560	Brilliant Blue
GLL-1570	Royal Blue
GLL-1580	Dark Blue
GLL-1620	Purple
GLL-1640	Cerise
GLL-1660	Magenta
GLL-1700	Clear
GLL-2150	Yellow C
GLL-2200	Rubine Red C
* GLL-2250	Orange 021 C
GLL-2300	Rhodamine Red C
* GLL-2350	Red 485 C
GLL-2400	Purple C
GLL-2450	Blue 072 C
GLL-2500	Violet C
GLL-2600 GLL-2700	Reflex Blue C
	Process Blue C
GLL-2800 GLL-2850	Opaque Green C Green C
Transparent Co	
GLL-1090	Transparent Red
GLL-1290	Trans. Medium Yellow
GLL-1390	Trans. Primrose Yellow
GLL-1490 GLL-1590	Transparent Green Transparent Blue
GLL-1690	Transparent Cerise
GLL-1790	Transparent Orange
GLL-1990	Transparent Purple
Process Colors	Transparent Turple
GLL-1130	Process Black
GLL-1130	Process Yellow
GLL-1530 GLL-1530	Process Blue
GLL-1630	Process Magenta
GLL-1030 GLL-1730	Process Clear
Thinners and A	
GLL-1800	Thinner
GLL-1800 GLL-1820	Slow Thinner
GLL-1820 GLL-1780	Sharp Printing Compound
GLL-1780 GLL-1860	Anti-Scuff
JLL-1000	/ mu-ocuit

* Fluorescent colors available upon request.

Please Note: All screen inks can be ordered by phone or email. No shopping Cart on these items.

international corporation

MATTE VINYL INK

MAV - 0000 SERIES

Standard Colors

SUBSTRATES : SOME VINYL COATED PRODUCTS , RIGID AND FLEXIBLE VINYLS.

APPLICATION : NOVELTIES, BOOK COVERS , INFLATABLES

Product Information

A matte -finish multi- purpose vinyl ink formulated for printing on rigid and flexible vinyls and vinyl coated fabrics. Designed for indoor and medium -term outdoor exposure; e.g. bumper stickers, beach balls etc.

Application Information

Thinning : May be used straight from the can but it is recommended to thin 5 - 15% by weight with MAV-1800 Thinner. For maximum lightfastness or outdoor durability, little or no thinning is recommended.

Additives : MAV-1700 Clear should only be used to increase transparency of colors. However, this will reduce the durability and lightfastness of the color.

Wash-Up: MAV-1800 Thinner ITC-1840 Wash-Up

Coverage : Approximately 2100 sq.ft./1 U.S. Gallon using a 280/in. monofilament fabric.

Fabric/Stencil : 150 to 280 monofilament fabric. Direct and indirect photostencil or water soluble hand cut stencils are suitable.

Drying : By solvent evaporation . MAV Series air dries in 30 to 60 minutes. Allow more time when overprinting to avoid possible re-wetting of previous colors.

Die Cutting/Creasing : Can be successfully die cut or creased but should be tested prior to production .

Packaging : Inks :	1 U.S. Qt / 0.94 Lt.
	1 U.S. Gal. / 3.78 Lt.
Solvents :	1 U.S. Gal. / 3.78 Lt.
	5 U.S. Gal. / 19.00 Lt.

CAUTION :

1. It is the printer's responsibility to pre-test the ink selected prior to engaging in a production run.

2. Refer to Material Safety Data Sheet for heavy metal content.

* Based on information received from our suppliers, these colors may contain the deliberate addition of heavy metals.

* Heavy metal free colors are available on request.

* MAV-1010	Red #032
* MAV-1020	Fire Red
MAV-1030	Brilliant Red
* MAV-1040	Bright Red
* MAV-1050	Permanent Red
* MAV-1060	Red #185
MAV-1080	Maroon
MAV-1110	Black
MAV-1120 * MAV-1140	White
* MAV-1140 * MAV-1220	Brown
* MAV-1220	Orange Vermilion
* MAV-1250	Warm Red
* MAV-1300	Primrose Yellow
* MAV-1320	Lemon Yellow
* MAV-1340	Medium Yellow
* MAV-1420	Emerald Green
* MAV-1450	Forest Green
* MAV-1480	Dark Green
MAV-1520	Opaque Reflex Blue
MAV-1540	Peacock Blue
MAV-1560	Brilliant Blue
MAV-1570	Royal Blue
MAV-1580	Dark Blue
MAV-1620	Purple
MAV-1640	Cerise
MAV-1660 MAV-1700	Magenta Clear
MAV-2110	Extra Opaque Black
MAV-2110 MAV-2120	Extra Opaque White
MAV-2150	Yellow C
MAV-2200	Rubine Red C
* MAV-2250	Orange 021 C
MAV-2300	Rhodamine Red C
* MAV-2350	Red 485 C
MAV-2400	Purple C
MAV-2450	Blue 072 C
MAV-2500	Violet C
MAV-2600	Reflex Blue C
MAV-2700	Process Blue C
MAV-2800	Opaque Green C
MAV-2850	Green C
Transparent Co	
MAV-1090	Transparent Red
MAV-1290	Trans. Medium Yellow Trans. Primrose Yellow
MAV-1390 MAV-1490	
MAV-1490 MAV-1590	Transparent Green Transparent Blue
MAV-1690	Transparent Cerise
MAV-1790	Transparent Orange
MAV-1990	Transparent Purple
Process Colors	······································
MAV-1130	Process Black
MAV-1330	Process Yellow
MAV-1530	Process Blue
MAV-1630	Process Magenta
MAV-1730	Process Clear
Thinners and A	dditives
MAV-1800	Thinner
MAV-1810	Fast Thinner
MAV-1820	Slow Thinner
DC-393Gel Retar	der
* For Fluorescent col	ors please refer to

For Fluorescent colors please refer to FV-0000 Series.

SUBSTRATES : CARD, PAPER

APPLICATION : LOTTERY TICKETS, GAMES

Product Information

An opaque scratch-off ink designed for overprinting on printing images. Suitable for lottery tickets, sweepstakes, games, direct mail coupons etc. Prints can be removed easily with fingernail or coin and does not powder.

Application Information

- **Thinning :** May be used straight from the can or thin to required viscosity with SCO-1800 Thinner. Over thinning will reduce opacity.
- Additives : SCO-0030, Release Varnish may be used to coat certain stocks prior to printing if Scratch-off ink does not release properly. If ink releases too easily, add 1 5 % of SCO-0070, hardener to ink and retest.
- Wash-Up: SCO-1800 Thinner ITC-1840 Wash-Up
- **Coverage :** Approximately 1200 sq.ft./1 U.S. Gallon using a 150/in. monofilament fabric.
- **Fabric/Stencil :** 110 to 196 monofilament fabric. It is recommended to use as coarse of a mesh as the detail will allow. Direct and indirect photostencil or water soluble hand cut stencils are suitable.
- **Drying :** By solvent evaporation . SCO Series air dries in 15 to 40 minutes or can be force-dried in seconds at temperatures of 90 deg. F. to 170 deg. F. Use of excessive heat may cause ink not to scratch off.

Die Cutting/Creasing : N/A

Packaging : Inks :	1 U.S. Qt / 0.94 Lt.
	1 U.S. Gal. / 3.78 Lt.
Solvents :	1 U.S. Gal. / 3.78 Lt.
	5 U.S. Gal. / 19.00 Lt.

CAUTION :

- 1. It is the printer's responsibility to pre-test the ink selected prior to engaging in a production run .
- 2. Refer to Material Safety Data Sheet for heavy metal content.

SCRATCH OFF INK

SCO - 0000 SERIES

Standard Colors

SCO-0060 Extra Opaque Silver

Thinners and Additives

SCO-1800	Thinner
SCO-1820	Slow Thinner
SCO-0030	Release Varnish

Please Note: All screen inks can be ordered by phone or email. No shopping Cart on these items.

RATION



ADE Series Epoxy Screen Ink (2 Part) Nazdar ADE Series Epoxy Screen Ink

С

0 R Ρ 0



ADE inks are formulated with high-quality epoxy resins for excellent adhesion to a wide range of hard-to-print substrates. ADE provides outstanding solvent, chemical and abrasion resistance. ADE is a two-part ink system and must be initiated with ADE677 catalyst prior to use.

SUBSTRATES: Epoxy, melamine, treated polyethylene, polypropylene, metals, glass, PC boards.

END USES: Ideal for electronic and industrial applications.

MESH: 200-305 monofilament polyester or stainless steel mesh.

STENCIL: Direct method photo emulsion or equivalent. Also, any solvent resistant film or photo emulsion.

INK PREPARATION: Before using ADE ink, add 1 part ADE677 Catalyst to 5 parts ink. Pot life of catalysed ADE ink is approximately 6-8 hours. ADE678 High Performance Catalyst and ADE679 Snowboard Catalyst - Contact Technical Service for special data sheet.

AIR DRY: 30-60 minutes at room temperature.

FORCE-DRY: 3-5 minutes at 150°-180°F. Baking ADE prints for 10 minutes at 300°-325°F will produce the hardest, most durable prints.

EXTENDERS / ADDITIVES: To extend colour and / or reduce pigmentation, add ADE26 Mixing/Metallic Clear. For printing halftones and fine details, add ADE90 Heavy Body Base. For best printing results, reduce ink with 5-15% (by weight) RE190 Thinner. To prevent drying in screen under hot, humid conditions, add RE182 sparingly.

CLEAN UP: SW37 Wash Up.

	Description	kg.	US Gal
ADE10	Primrose Yellow	\$82.70	\$347.30
ADE11	Lemon Yellow	\$89.20	\$374.40
ADE114	Brown*	\$50.50	\$226.90
ADE12	Medium Yellow	\$84.90	\$347.30
ADE15	Yellow (GS)	\$115.10	\$586.80
ADE16	Yellow (RS)	\$147.60	\$608.90
ADE170	Clear Gloss	ψ147.00	\$174.90
ADE170	Flat Clear*		\$240.10
ADE18	Scarlet Red		\$565.80
ADE10	Fire Red	\$83.60	\$316.60
ADE19	Brilliant Orange	\$85.30	\$326.80
			-
ADE22	Ultra Blue	\$78.20	\$299.90
ADE26	Mixing/Metallic Clear	\$55.10	\$195.70
ADE315	Emerald Green	\$104.60	\$408.00
ADE358	Tinting White		\$258.50
ADE359	Tinting Black	\$69.80	\$263.00
ADE360	Orange	\$108.80	\$419.20
ADE361	Yellow	\$113.20	\$429.10
ADE362	Warm Red	\$109.50	\$414.00
ADE363	Rubine Red	\$78.90	\$295.20
ADE364	Rhodamine Red	\$99.60	\$370.90
ADE365	Purple	\$97.70	\$364.30
ADE366	Violet	\$98.60	\$370.90
ADE367	Reflex Blue	\$76.30	\$289.30
ADE368	Process Blue	\$74.70	\$284.10
ADE369	Green	\$93.90	\$360.20
ADE405	Brilliant Blue*	\$67.70	\$334.40
ADE435	Regal Blue	\$160.70	\$370.50
ADE456	HT Process Blue	\$79.70	\$303.70
ADE503	Permanent Red Y		\$536.30
ADE52	Opaque Black	\$57.50	\$210.20
ADE568	Permanent Magenta*		\$414.20
ADE578	Permanent Cerise		\$381.50
ADE586	Permanent Process Red	\$115.20	\$439.50
ADE62	Warm Red	\$84.80	\$319.40
ADE67	Reflex Blue	\$76.60	\$361.20
ADE75	Opaque White	\$51.50	\$223.90
ADE78	High Intensity White	\$50.90	\$258.50
ADE80	Process Yellow	\$90.70	\$382.30
ADE81	Orange*	\$140.80	\$541.70
ADE82	Carmine	\$98.20	\$369.30
ADE83	Magenta	\$150.60	\$337.20
ADE84	Magona	\$100.00	\$435.80
ADE85	Green	\$76.80	\$295.40
ADE85	Blue (GS)	φ/0.00	\$295.40
ADE87	Blue (RS)	¢05 00	\$286.10 \$220.60
ADE88	Violet Ded Tener	\$85.90	\$320.60
ADE89	Red Toner	005 70	\$390.20
ADE90	Heavy Body Base Description	\$65.70 Half Pint	\$245.10 <i>Litre</i>
ADE677	Catalyst litre	\$29.10	\$121.10
ADE678	Glass Catalyst	φ20.10	\$152.20
ADE679	Snowboard Cataylst		\$113.20

Please Note: All screen inks can be ordered by phone or email. No shopping Cart on these items.





DA Series Nylon and Flock Screen Ink & DA Accelerator (2 Part)

Highly opaque and extremely flexible and elastic inks for printing and flocking most synthetic and natural textiles, includes waterproof nylon and other synthetics having a finish. (Pre-testing of waterproof nylon is recommended.) DA Series have virtually unlimited resistance to laundering and dry cleaning as well as ironing.

The DA Accelerator has been formulated to accelerate drying times of DA Series Nylon Inks.

SUBSTRATES: Cotton, cotton blends, synthetics, waterproof nylon, and finished synthetics.

END USES: Nylon jackets.

MIXING INSTRUCTIONS: DA Series is a two-part polymerizing system. All colours must be mixed with DA176 Catalyst in a proportion of 3.5 parts of colour to AT LEAST one part of catalyst BY WEIGHT. Catalyst DA176 is sensitive to moisture changes and should be stored in a cool, dry place. Catalyst should be kept tightly closed at all times. Use one quart of DA ink with a half pint of DA176 Catalyst and add up to 75 drops (1 gram) of DA Accelerator. Stir well.

FINISH: Gloss.

DRYING: DA Series will in most cases air-dry overnight for subsequent handling depending on ink/catalyst ratio. The ink will continue to cure for three to four days. Full resistance to washing and dry cleaning is effected approximately seven days after printing. Heatcuring at 300-325°F (148-160°C) is required for periods ranging from seven to 10 minutes. Correct use of DA Accelerator will reduce the drying time of DA Series Inks to four minutes at 300°F (149°C).

CODE NO.	DESCRIPTION	1 kilo	US. GALLON
DALF104	BRIGHT RED	check	
+ DA111	BLACK	74.00	346.00
+ DA112	WHITE	85.00	424.00
DA124	ORANGE	98.00	
DA134	MEDIUM YELLOW	97.00	429.00
DA142	EMERALD GREEN	96.00	
+ DA152	LIGHT BLUE	91.00	
+ DA156	BRILLIANT BLUE	79.00	
+ DA170	CLEAR	74.00	
+ DA176	CATALYST (1/2 PINT \$28.00)	96.00	297.00
DA1882	ACCELERATOR - 2 ounce - 77.00		U.S. Gal.
+ RE188	THINNER		inquire
+ RE189	RETARDER		inquire
+ RE187	THINNER		inquire

click here for color card

STENCILS: Direct emulsions, photographic stencils or water soluble knife cut film.

SQUEEGEE: 60-80 durometer, square-edged blade.

CLEAN UP: VF184 Screen Wash.

OPACITY: All colours have excellent opacity and may be printed onto black or other dark grounds.

COVERAGE: Approximately 500-600 sq. ft/gal., depending upon screen fabric mesh.

MESH: 110-200 monofiliment mesh is recommended.

030323

PRODUCT FEATURES

- Multi-purpose Plastisol Inks for Direct and Indirect printing.
- Excellent elasticity
- Super Opaque colours
- Low residual odour
- Non-bleeding colours

PRODUCT DESCRIPTION

GC Plastisol is a soft, creamy ink designed for both direct and transfer printing applications either hot or cold peel. Plastisol has excellent coverage on dark fabrics, yet easily adjusts to a "softhand" finish on light or white fabrics. With the addition of one or two products Plastisol becomes a true Multipurpose Plastisol. Excellent results can be obtained in direct printing Wet-on-Wet without any build-up colours.

DRYING

Direct printing on garments 325° F for 1-1/2 minutes transfer printing (cold and hot peel) 220-240°F for 20-60 seconds. (Note: the heattransfer press provides the full curing). The cure on direct printed garments may be affected by the thickness of the ink deposit, heat fluctuations and the type of dryer. Too much heat may cause the dyes in the garment to migrate (colour bleeding), fabric scorching and shrinkage. A good test to see if the ink is cured is to stretch the cured print; if it stretches like a rubber band, then it has formed a continuous film and is fully cured. If it starts to break apart, then it is under cured. Additional passes through the dryer at the same temperature setting does not work. It is necessary to increase the temperature if the garment reaches 325°F, the Plastisol ink will be

GC PLASTISOL INKS Click here for color chart

TRANSFER APPLICATION

For regular transfers the recommended temperature is 360-375°F for 6 seconds applied under pressure. Let cool for a few seconds and peel. For Hot Split transfers the recommended temperature is 360°F for 6 seconds, applied under pressure. Peel paper immediately.

SUBSTRATES

Cotton and Poly/cotton blends, most open mesh knits but not materials that have been waterproofed.

FABRIC/STENCIL

For heavy deposit printing on dark garments use 86-139 Monofilament. For light deposit printing on white orlight coloured garments use 157-245 Monofilament. For Hot-split transfer paper use 86-157 Monofilament. The recommended fabrics are to be used as a guideline only and to achieve the best results testing should be done. All stencil systems can be used, but direct photographic emulsions will provide the most durable stencil. Indirect stencils can be used.

THINNERS

1180-50 Thinner. Plastisol inks may be used straight from the can, but maximum 20% of thinner is recommended. For reducing viscosity when required .

CAUTION Too much thinner may increase the curing requirements of ink resulting in fabric scorching, shrinkage, especially on 50-50 Poly/cotton fabric blends.

HEAT TRANSFER PAPER TRANSFERT-75 COLD PEEL HEAT TRANSFER PAPER.

Size 25" x 38" -1.55 Per Sheet

TECHNIPLAST®

ADDITIVES

The 1100 series Plastisol ink may be used straight from the container but a maximum 2% of 1180-50 wetting agent thinner is recommended for reducing viscosity when required. Too much thinner may increase the curing requirement resulting in fabric scorching and shrinkage, especially on 50/50 polyester cotton. Using Mineral Spirits for thinning purposes will cause resin particles to swell, creating changes in viscosity which may cause poor opacity or blurred images. Plastobond - add 10-15% to Plastisol Ink for nylon printing. Powder Transfer adhesive - a bonding agent that promotes adhesion to the garment.

Allow 24-96 hours after test printing to evaluate ink for intended application. If product requires overlapping coats, (multicolors) test ink on substrate with over lapping colors.

3. Refer to MSDS sheet for heavy metal content.

FLUORESCENT TECHNI-COLOURS

		GALS
SP-11FB	FLUOR BLUE	110.35
SP-11FC	FLUORCHARTREUSE	110.35
SP-11FG	FLUOR GREEN	110.35
SP-11FM	FLUOR MAGENTA	110.35
SP-11F0	FLUOR ORANGE	110.35
SP-11FP	FLUOR PINK	110.35
SP-11FR	FLUOR RED	110.35

eet	S	PECIAL COLOURS	GALS		
eel	SP-GL0	GLO-IN-THE-DARK	370.75		
lue	SP-11-298	POWDER BLUE	110.35		
65.00	SP-11GR-C	GREEN SEA	110.35		
	SP-11MA	MAGENTA	110.35		
er 📗	SP-11RE	RED 185	110.35		
kleen	SP-11RH	RHODAMINE	110.35		
1	SP-11RU	RUBINE	110.35		
	SP-11TU	TURQUOISE	110.35		
s.	SP-11WR	WARM RED	110.35		
ot	SP-11485	485 RED	110.35		
Gallon	SP-032	RED 032	110.35		
94.00	SP-021	ORANGE 021	110.35		
TECHNI-P	LAST ADDITI	VES & BASES	GALS		
HI CLA	59.50				
OPAQU	71.90				
SOFTH	59.50				
WETTI	57.00				
PUFF ADDITIVE 266.50					

HOT SPLIT ADDITIVE

PLASTOBOND (1 PT.)

HI DENSITY WHITE

HI DENSITY BLACK

well cured.		JIZE ZJ X JU	
	TECHNIPLAST COLOURS	GALS	Transfer Glue
SP-1111	CASPER WHITE	85.00	1 lb. size - 65.
SP-1110	PRIMROSE	96.70	
SP-1112	LEMON	96.70	Spot Cleaner
SP-1114	GOLDEN YELLOW	97.50	-
SP-1115	CHROME	96.70	S.P.I.F. Superkle
SP-1118	ORANGE	104.15	Removes cured
SP-1123	SCARLET	96.70	plastisol
SP-1125	BRIGHT RED	96.70	from all textiles.
SP-1127	VERMILLION	104.15	Apply with spot
SP-1128	DEEP RED	89.30	· · · ·
SP-1129	MAROON	104.15	cleaning gun. Ga
SP-1135	GREY	89.30	94
SP-1142	DK GREEN	89.30	
SP-1145	EMERALD	96.70	Т
SP-1147	KELLY	91.75	-
SP-1151	S.O. LT BLUE	86.80	SP-1100-PR
SP-1153	OPAQUE ARGO BLUE	89.30	SP-1100-0P
SP-1154	NAVY BLUE	89.30	SP-1180-225
SP-1155	REFLEX BLUE	89.30	
SP-1156	S.O. PROCESS BLUE	89.30	SP-1180-50
SP-1157	ROYAL BLUE	89.30	
SP-1158	ULTRA BLUE	89.30	SP-13PA
SP-1159	PURPLE	96.70	SP-15AD
SP-1165	BROWN	89.30	SF-TJAD
SP-1170	BLACK	70.75	
SP-11MG-P	METALLIC GOLD PALE	121.50	SP-1100-PB
SP-11MG-R	METALLIC GOLD RICH	121.50	
SP-11MS	METALLIC SILVER	121.50	SP-1100
SP-11GG	GOLD GLITTER	133.90	0.5. / / 0.0
SP-11SG	SILVER GLITTER	133.90	SP-1100

122.75

79.35

142.60 136.40

CAUTION

the Printer'

Responsibility

to Test Ink Before Printing

Shopping Cart not in effect for these items.

Pressure Sensitive Vinyl Decal Sheet & Roll Stock



Printability: Note- These vinyl sheets and rolls are printable with screen printing vinyl inks or UV cured screen printing inks.

90lb. layflat liner

Decal Stock	Sheets		5	Adhesive - Description	
MATTE VINYL - 3.4 mil	SHEE	SHEETS 27" X 38"			
DESCRIPTION ADHESIVE	PF	PRICE PER SHEET			
	1-99	100	250		
MATTE WHITE VINYL - PERM. ADHESIVE Non Top Coated - VFW-NTC-AP/90#	3.45	2.90	2.60	Permanent	
MATTE WHITE VINYL - REMOV. ADHESIVE Non Top Coated - VFW-NTC-AR/90#	3.45	2.90	2.60	Removable	
MATTE WHITE VINYL - LOW TACK REMOV. Non Top Coated - VFW-NTC-ARLT/90#	4.20	3.65	3.35	Low Tack	
MATTE WHITE VINYL-BLOCKOUT PERM. ADHES.				Blockout	
Non Top Coated - VFW-NTC-OAP/90#.	4.90	4.25	3.85	DIOCKOUI	
MATTE WHITE VINYL HIGH TACK PERM.ADHES. Non Top Coated - VFW-NTC-HTAP/90	4.70	3.90	3.65	Hi-Tack	
MATTE CLEAR VINYL - PERM. ADHESIVE Non Top Coated - VFMC-NTC-AP/90	4.50	3.80	3.60	Clear Vinyl	
MATTE COLORED VINYL - PERM. ADHESIVE Colors - Yellow - Deep Yellow - Black - Red Non Top Coated - VFY/DY/R/B/NTC-AP/90#	5.20	4.50	4.15	Color Vinyl	54" X 50 YDS 485.00

GLOSS VINYL - 3.4 mil	SHEE	TS 27" X	38"		
DESCRIPTION ADHESIVE	PRIC	E PER SHE	ET		
	1-99	100	250		
GLOSS WHITE VINYL - PERM. ADHESIVE Non Top Coated - VFGW-NTC-AP/90	4.35	3.65	3.45	Gloss Perm.	
GLOSS WHITE VINYL - LOW TACK REMOV. Non Top Coated -VFGW-NTC-ARLT/90 GLOSS	4.35	3.65	3.45	Gloss Remov.	
CLEAR VINYL - PERM. ADHESIVE Non Top Coated - VFC-NTC-AP/90	4.35	3.65	3.45	Clear Perm.	
GLOSS CLEAR VINYL - LOW TACK REMOV. Non Top Coated - VFC-NTC-ARLT/90	4.00	3.45	3.05	Gloss Low Tack	
VALUE VINYL - 3.2 mil	SHE	FTS 27")	X 38"		

VALUE VINYL - 3.2 mil	SHEE	TS 27")	(38"		
DESCRIPTION -All the same features as the 3.4mil matte above but with a price reduction for 3.2mil	PRI 1-99	CE PER SH 100	EET 250	Economy Vinyl	
MATTE WHITE VINYL - PERM. ADHESIVE Non Top Coated - VFWM-NTC-AP/90#	2.85	2.40	2.15	White Perm.	
MATTE WHITE VINYL-LOW TACK REMOV. Non Top Coated - VFWM-NTC-ARLT/90#	3.10	2.60	2.40	White Low Tack	

300

2.90

STATIC VINYL General Formulations 7 mil Static Cling Vinyl

1-149

3.95

Gloss Clear or Gloss White sheets have a 10 pt SHEETS 27" X 38" -10 pt. Liner printable lay-flat release liner. Rolls have a 90#lay **PRICE PER SHEET clear or white** flat release liner. G/F Static Vinyls are UV and Solvent Ink Jet printable. Also screen printable with GP series. Not recommended for lettering or screening with enamels. Test prior to using.

Graphic Commerce Ltd.

Decal Stock continued on next page

150

3.20

Static Cling

White &

Clear

ROLL 54"x75 ft. - 90# liner

white

185.00

PRICE PER ROLL

clear

180.00

C

G

Note- All of the following products are available by phone or email only. Shopping Cart not in effect for these items.

PRESSURE SENSITIVE POLYESTER (MYLAR) Sheet size 20" x 27" - Rolls 27" x 50 yards

TOP COATED - PERMANENT ADHESIVE - 90# STAY FLAT LINER

General FORMULATIONS	SHEETS (20" x 27") (Price per sheet)			ROLLS - 27" X 50 Yards Price per roll		CUT PIECES per yard price			
		1-99	100	250	500	(1)	(4)	27	" width
CLEAR POLYESTER	CODE NO.							1 to 9 yds.	10 to 49 yds.
2 mil. CLEAR	C2-STC-AP/90	2.20	2.00	1.85	1.75	180.00	164.00	4.35 yd.	4.10 yd.
SILVER (CHROME)	POLYESTER								
2 mil. BRIGHT SILVER	S2-STC-AP/90	2.70	2.45	2.25	2.10	225.00	197.00	5.65 yd.	5.05 yd.
2 mil. MATTE SILVER	MS2-TC-AP/90	4.35	4.10	3.95	3.60	330.00	315.00	7.80 yd.	6.95 yd.
GOLD POLYESTER									
2 mil. BRIGHT GOLD	G2-STC-AP/90	5.30	4.95	4.70	4.45	390.00	366.00	9.25 yd.	8.15 yd.
WHITE POLYESTER	ł								
2 mil. WHITE POLYES	STER W2-STC-AP/90	3.60	3.25	3.10	2.80	273.00	247.00	6.70yd.	6.00 yd.
BRUSHED POLYESTER									
2 mil.BRUSHED SILVER ·	- BS2-STC-AP/90	3.90	3.70	3.60	3.20	325.00	297.00	7.80 yd.	6.75yd.
2 mil. BRUSHED GOLD	- BG2-STC-AP/90	5.75	5.35	5.20	4.85	408.00	390.00	9.55 yd.	8.40 yd.

SOLID ALUMINUM FOIL

2 mil gloss silver hard foil - sheet size 20" x 27" Top Coated - Permanent Adhesive 90 lb. Sta Flat Liner.

Price per Sheet - 13.75 per sheet

TAMPER PROOF MYLAR

 1.5 mil Bright Silver Polyester

 Will destruct in a void pattern

 Top Coated - Permanent Adhesive

 sheet size - 20"x27"

 1-24 sheets- 12.55 sheet

 25-99 sheets- 11.45 sheet

25-99 sheets- 11.45 sheet 100 sheets - 10.85 sheet

DESTRUCTIBLE WHITE VINYL

2mil White Destructible Vinyl 27" x 38" non top coated - permanent adhesive - lay flat liner

sheet size - 27"x 38"	- 12.30 sheet

smf.)

CLEAR CALENDERED OVERLAMINATE

This 3 mil calendered overlaminate film has been specifically developed for digital printing. Coated with a solvent based permanent pressure sensitive adhesive, it is particularly suitable for indoor, outdoor signs, exhibition displays, window graphics, POP displays, steel rule and thermal diecut. The moisture stable liner also provides excellent lay-flat qualities.

Available in clear gloss and matte clear and lustre clear. Up to 5 yr. outdoor durability under normal exposure conditions.

3 mil Matte/Lustre/Gloss - up to 5 yr. exterior	24"	30"	36"	48"	54"	60"	
50 Yards	3.25	4.10	5.20	6.65	7.40	8.20	
25 to 49 Yards	4.05	5.10	6.45	8.25	9.15	10.15	
10 to 24 Yards	5.20	6.45	8.20	10.45	11.60	1290	

CLEAR POLYESTER OVERLAMINATES

1 mil CLEAR Polyester Overlaminate (Matte) Indoor	18"	36"	50"	54"		
50 Yards	3.00	5.80	6.10	6.40		
25 to 49 Yards	3.80	7.60	8.00	8.30		
10 to 24 Yards	5.10	10.10	10.60	11.10		
2 mil CLEAR Polyester Overlaminate (Glossy) Indoor	18"	27"	36"	50"	54"	60"
2 mil CLEAR Polyester Overlaminate (Glossy) Indoor 50 Yards	18 " 3.15	27 " 3.50	36 " 6.10	50 " 6.70	54" 7.05	60" 7.65

051023



Production Supplies - Solvents - Sprays

SOLVENTS - FOR THINNING AND WASH-UP

SOLVENT	GAL. (US)	5 GAL (US)
Mineral Spirits	18.00	76.00
Lacquer Thinners	16.85	75.00
Xylene	18.95	69.85
Toluene	18.95	69.85
Acetone G.C.	28.90	105.00
Universal Wash (Uniclean)	27.95	104.00
M.E.K.	-	155.00
Butyl Cellosolve	38.35	-
Isopropyl alcohol	24.95	99.00
DA 2 alcohol	17.50	71.50
Inktech ITC 1840 Wash	-	213.75
SW-55 Universal Wash	-	142.00





Sprayway #50 Glass Cleaner

Leaves no film, streaks, scratches, or residue. For use on copy boards, lenses, negatives, and stripping tables. Can be used safely on many surfaces including Formica, chrome, porcelain, and plastics. Contains no ammonia.

15oz. 7.60 Each



SPRAYWAY C-60 SOLVENT CLEANER AND DE-GREASER

Removes grease and tar, adhesive marks, crayon, lipstick, ink, fresh paint. Excellent to remove these spots from upholstered fabrics, rugs, clothing, painted surfaces, metals and other surfaces.

16 oz. - 5.95 Each

Reusable Tempered Stainless Steel **REGISTRATION GUIDES**

For thin Stock Printing. Hand table and Semi-Automatic machine use. It's easy to feed stock into these long lasting guides. Holds stock firmly in register. Instructions in package.

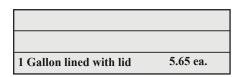


Pkg. of 12 - 19.50



Sold in packages of 12. 19.50 per







SQUEEGEES

URETHANE PLASTIC BLADES

POLY-C SQUEEGEE BLADES

Poly-C is a urethane plastic squeegee blade of highest quality that has been manufactured in Europe for over 20 years. It is long lasting and is used in hand and machine squeegee holders. Poly-C is color coded for different shore hardnessess.

•Red 60-65 duro soft •Green 70-75 duro medium •Blue 80 duro hard

SIZE	CUT PIECES 72"ROLL	144"ROLL
3/8"X2" Std. Rectang	gle 1.45 per inch -	less 10%
3/16x7/8" V Shape	price on application	
3/16"x1" V Shape	price on application	-





ONE MAN SQUEEGEE HANDLES - (Machine) Squeegees 2 1/2" width 3 1/2" width **Complete with handle** 3.35 hdle. only Handle only per inch 3.95 hdle. only and Poly-C blade - 3.65 per inch With Poly-C blade per inch 5.50 w/blade 5.95 w/blade Handle only - 1.45 per inch Complete Squeegees made to your Specifications. available with soft, medium or hard blade MACHINE SQUEEGEE "Hunt Speedball" SCREEN FRAME HINGE CLAMPS #4513 Features a wide-wing thumb screw for firm and easy fastening to the

Features a wide-wing thumb screw for firm and easy fastening to the screen frame. Easy to install, the clamp offers positive locking for perfect registry and precise control. (Installation screws not included.) **37.75** - Pair



WIPING AND CLEAN-UP RAGS

White Flannel Wipers

Soft and strong, White flannel cleaning cloths are produced from flannel bed sheets and pyjamas.Flannel rags are excellent polishing cloths for furniture manufacturers, polishing metals and printing presses or for buffing cars after waxing.

25 Lb. package -White Flannel Wipers - 53.35 pkg.





White Polo Wipers (T-Shirt)

Soft, low in lint, high in cotton content for excellent absorbency. Made from pure white t-shirts, these efficient multipurpose painters' and staining wiper has numerous other high end applications. Excellent for use with solvents or chemicals which may cause colours to run.

25 Lb. package -White Polo Wipers

61.50 pkg.

FLATTENING POWDERS

An excellent extra-fine powder used to flatten gloss finishes. Specially formulated to avoid hazing in clear vehicles and over-print vehicles.

FL005 - 1lb. - 57.75

ENVIRO	MENTALLY SAFE BIODEGRADABLE PRODUCTS FOR SCREEN PRINTING		
Eco se	creent click here to see instructions on use of all Eco Screen products		
PRODUCT	DESCRIPTION	PRIC 1 GALLON	CES 5 GALLON
Eco Degrease	DEGREASER Ready to use degreaser. Biodegradable. Water Soluble	55.00	-
Eco Haze	HAZE REMOVERSHaze/Ghost remover. Strong and effective on stains.Eco HazeNon flammable. Biodegradable. Water soluble and rinseable.	90.00	370.00
Eco Strip#1	EMULSION REMOVERSQuartEmulsion remover concentrate 1.20. Very strong and effective on emulsions and capillary films. Drain safe. Biodegradable.Quart74.00Also contains a degreaser.	259.00	-
Eco Wash#1	SCREEN WASHES Screenwash for all inks. Drain safe. Non Flammable. Biodegradable. Water soluble.	76.00	315.00
EcoWash#1-ELO	Economy screen wash for all inks. Same features as No.1.	69.00	290.00
Eco Press Wash#222	PRESS SCREEN WASHES Special blend press wash for all inks. Non Hazardous. Biodegradable. Non Flammable.	-	240.00
Eco Press Wash#33	Press wash for UV and textile inks. Same features as No.11.	69.00	297.00
Eco Wet	WETTING AGENT Wetting agent/degreaser. Retains water on screen for easy application of capillary films. Water soluble. Biodegradable.	49.00	-
AKEMI HAZE REMOV most types of ink and st Alkemi De the screen pr 10-15 parts of	Chemicals & Solvents VER is an extremely efficient, low caustic stain remover. It will effectively remove tencil stains with a minimum amount of effort. 5 Litre - 55.75 25 Litre - 229 greaser Concentrate: is a water-based mesh preparation that removes grease and rior to stencil application. It is offered in a standard concentration of 1:10/15 formula w of water for a ready to use product. 1 Litre - 38.00	d contamina	
wash. Hi complian	ing of textile, graphics, and industrial inks.		
CPS A-7 wash Alk	 temi A-6 SCREEN WASH is a slow evaporating cleaner for most types of screen prininks. Also when used during reclaiming as a haze remover for light stains. 5 Litre 		CS
TEK-401C 1L Emulsion Remove	A biodegradable, 100% water-soluble concentrate to be diluted 1:20 w er water for fast removal of emulsions and capillary films 1 Litre - 61.35		17

Г

64

READY-MADE PRE-STRETCHED SCREENS - ALUMINUM

available in white or yellow mesh



20"x24" 0.D.



20"x24" 0.D.



23"x31" 0.D.

stock size

25"x36" O.D.



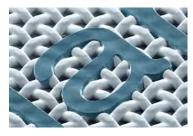
custom aluminum frames available in any size

Lightweight • Maximum strength Guaranteed Corner Weld Construction Bow Resistant • Non-Warping Easy to Clean • Quick Dry times Life-Long Durability1 1/2" x 1 1/2" x .062 Gauge Aluminum

1/2 X 1002 Gudge Aluminam								
STOCK SIZE PRICES								
MESH COUNT Per Sq. inch	20" x 24" 0.D.	23" x 31" 0.D. (20" x 28" l.D.)	25" x 36" 0.D. (22" x 33" I.D.)					
110 white mesh only	(17" x 21" I.D.) 47.95	59.95	85.95					
156 white or yellow 195 " " "	49.95 53.50	62.80 66.80	89.90 97.25					
230 """	53.80	66.80	97.50					
255 " " " 280 yellow mesh only	53.95	66.90 67.50	97.80					
305 yellow mesh only	54.40 56.40	68.00	98.50 99.75					



- Finished screens with your image ready to print
- Re-stretch your old screens, or ...
- Re-stretch, coat, and shoot your old screens



MONOFILAMENT POLYESTER MESH

MONOFILAMENT POLYESTER fabrics are considered the best all-round material for screen printing. Next to stainless steel, it is the most dimensionally stable fabric. The inherent stability and strength of Monofilament Polyester make it ideal for both fine detail, close registration printing as well as general printing.

For adherence of indirect stencils the fabric surface should be treated with an abrasive grit such as ULANO #2 MICROGRIT or ULANO GEL 23.



SEFAR E-MESH Monofilament Polyester Screen Fabric for general screen printing and textile screen printing.

MESH COUN	т	PRICE PER YARD					
PER INCH	IN Microns	55" WIDE	62" WIDE	83" WIDE	92" WIDE		
83 white	100	-	14.25	19.25			
92 white	90	-	16.90		-		
110 white	80		13.30	-	-		
110 yellow	80	14.85	_	_			
123 white	70		18.65	-	-		
137 white	64		21.80	-	-		
156 white	64		21.90		34.00		
156 yellow	64	-	21.10 -		-		
180 white	55		28.35	-	48.00		
180 yellow	55	-	29.15	-	-		
195 white	55		29.30	41.80	-		
195 yellow	55		30.75	-	-		
230 white	48		30.25	-	-		
230 yellow	48		31.00	-	50.95		
255 white	40		30.90	-	-		
255 yellow	40		31.80	-	-		
280 yellow	40		33.00	-	-		

SCREEN AND FRAME MAKING AIDS

KIWOBOND 1000 HMT

KIWOBOND Frame Adhesives

A fast drying two-component adhesive for adhering mesh to wood, aluminum, and metal frames. 1000 HMT is the choice for high mesh tension and fast drying requirements. The low viscosity aids the application on very fine mesh counts, ideally above 305 tpi (120 tpcm). Not recommended for mesh counts below 156 tpi (60 tpcm). Technical sheet available.

1000HMT-750 Gram Set (adhesive & hardener) 54.85
1000HMT-4.25 Kilo Set (adhesive & hardener)	249.00
1000HMT-4.25 Kilo Frame Adhesive only	165.00
1000HMT-1 Kilo Hardener only	89.00





KIWOBOND 930

A fast drying two-component adhesive for adhering mesh to wood, aluminum, and metal frames. Its medium viscosity enables easy application even on the coarsest mesh counts. Recommended for mesh counts below 260 tpi (100 tpcm) Technical Sheet available.

KIWOBOND 930 Set - 52.15

FOLDING MAGNIFIER For all Meshes

Fine Quality magnifier. Precision

ground polished lens. Magnifies fabric threads.12X Folds up for easy storage

1" - 24.95



AUTOTYPE EXPOSURE CALCULATOR

An all-in-one test positive that helps you determine the best exposure time. The calculator's series of incremental gray neutral filters provides 5 exposure values with just one test exposure. Select one of them for the best stencil thickness, colour/hardness and definition. Features include a 65 line screen ruling and halftone dots in 10, 50 and 90% areas. Also the edge definition/resolution targets have a break in them and very fine type to assist your interpretation. A complete instruction guide is provided with each calculator. 92.00 ea.



SOLVENT RESISTANT Plastic Tape

Durable, white polyethylene reinforced cloth tape is pressure sensitive...has tremendous tack. Perfect for sealing off inside of frames, protecting edges and guides, etc. Molds into all crevices and corners and is simply removed. Tape is 2" wide and comes in 60 yard rolls.



UIANO GEL 23

An abrasive degreaser gel that combines the actions of Microgrit No. 2 and Screen Degreaser Liquid No. 3

FABRIC PREP

The abrading action of Ulanogel 23 promotes better wetting of the fabric and adhesion of the stencil, and thus, longer press life. Its degreasing action removes dirt, dust, and oils from the fabric, reducing the risk of stencil failure and pinholing. Ulanogel 23 is ready-to-use and rinses off in hot or cold water. Its thixotropic character permits easy and effective preparation of larger screens held in a vertical position. Non-caustic - will not harm frames, fabric, or adhesives on stretch and glue frames. Recommended for use with all stencil systems on synthetic fabric only.

2" x 60 yd. - 36.65



UNIVERSAL MESH-PREP

A non toxic fluid for degreasing and dramatically improving the wetting characteristics of all mesh types. Universal Mesh Prep is fast and easy to apply and harmless to the mesh. Developed for capillary films but suitable for all stencil systems. Mac Dermid

5 Litre (1.32 gal.) Containers 68.00



UIDOD #3 SCREEN DEGREASER LIQUID

Gallon - 62.00

A degreaser solution for all fabrics new or used, before stencil making - and as a degreaser after ink removal to speed the action of the stencil removal. Ready to use.No mixing. Foam action cleaning. Degreases effectively in hard water. Rinses clean with hot or cold water. Non caustic.

> Quart - 16.25 Gallon - 56.00



SCREEN MAKING AIDS SCREEN BLOCKOUT

Mac Dermid RUBY BLOCK OUT

Outstanding coatability and a high contrast red color are the key features of this premium solvent resistant blockout.

Autotype Ruby Block is a medium viscosity blockout for use on fine and medium mesh. It even coats and fills mesh openings without the drip-through that can lead to pinholes.



5 Litre - 48.00

UIANO **65 SCREEN FILLER**

A water-soluble blockout with drying characteristics similar to indirect films to prevent loss of register. Same ink suitability as ULANO Presensitized Fotofilms.

Can be used for touch-ups when thinned with cold water. Can be used in unventilated rooms. Suitable for all ULANO Stencil Systems used with non-aquaeous inks.

1 Gallon - 59.00

creen Filler



Kiwo Red Blockout

RED BLOCKOUT is our most economical, water soluble, and solvent resistant screen filler used for blocking out screens before printing. RED BLOCK-OUT can be used to cover large areas of the screen and to touch up pinholes. It is VOC free and contains no alcohol nor solvent. 1 Litre - 20.50 4 Litre - 43.00

SCREEN RECLAIMING

KIWO Mega-Clean Active Paste - 1 US Gal

KIWO Mega Clean Active : combination solvent and haze remover paste for the removal of most ink stains and emulsion residue in the screen. It has been formulated to be brushed onto the screen and rinsed off with water within a few minutes of application.



U.S. GAL. 107.00

UIANO **NO 4 STENCIL REMOVER LIQUID**

Ready-to-use stencil remover liquid for fast action on all types of fabric, including metalized polvester.

Will not etch fabric. Contains no strong alkalis or hypochlorites. Ideal for use in tanks; will not attack fabric adhesives on rigid frames.

CPS Degreaser Concentrate:

CPS Degreaser Concentrate: is a water-based mesh

parts of water for a ready to use product.

preparation that removes grease and contaminants from the

screen prior to stencil application. It is offered in a standard

concentration of 1:10/15 formula which is diluted with 10-15

1 litre - 15.00 4 litre - 48.00



inktech PRE-MIXED SUPER PASTE PRE-MIXED SUPER PASTE (Scented) - 4 Litre - 145.00

For cleaning/degreasing all types of meshes. Super Paste paste will:

- Remove ink and stencil residues thus preventing ghost images, provided these are not due to thread damage by abrasion.

- Degrease and chemically roughen aluminum frames prior to screen stretching.

EMULSION COATERS

For Direct Emulsions. Exclusive design acts both as a scoop (to carry emulsion) and a coater.

Ideal for precise coating and for large volume users. Made of hard anodized aluminum.

All sizes available from 2" to 84". Check for prices on sizes not listed.



SCOOP COATERS

	8"	37.35	15"	59.45	24"	87.80	
Γ	10"	43.65	18"	68.90	30"	106.75	
	12"	49.95	20"	75.20	36"	132.00	n67





1 Litre - 38.00

UANO #78 HAZE REMOVER PASTE

A ink haze and stencil residue remover that is effective on most inks and emulsions. Will also etch most mesh surfaces for film adhesion Follow directions supplied with product to avoid damaging fabric. 1 kilo - 19.95



Hand Cut Stencil Film UIANO S3S-STASHARP®

Solvent adhering knife-cut film on a 300-gauge polyester backing. For use with **water based and mild** solvent based inks.

SIZE	PRICE
40" x 300"	CHECK
Minimum o	rder 6 rolls

• EASY TO CUT

• EASY TO ADHERE

• EASY TO PEEL





This light-safe, knife-cut film is coated onto a polyester backing sheet. It can be cut manually or on a plotter to produce masks for film contacting, plate making, and film positives for photographic stencil production.

HANDCUT MASKING FILM

ROLL	.S
SIZE	PRICE
3 mil 48"x 300"	253.00 roll
5 mil 48"x 300"	295.00 roll
3 mil 48"x1800"	1483.00 roll









Saati SM 1000 Presensitized Photo Film

SM1000 is a red presensitized stencil film especially designed for the printed circuit manufacturer.

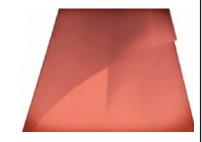
SAATI

While the product need not be limited to this application, its excellent adhesion to coarse polyester fabric, with fine resolution and sharp definition that makes it the ideal choice for this industry.

2 mil backing sheet. Hybrid gelatin with double the durability of conventional films.

High resolution on polyester mesh.Adhesion is improved with Saati Direct Prep 3SM1000 is the preferred film for printing metal parts and signs.

Application: For all Printing Applications. Roll size 42"x 300" - 298.00 roll



Click here for instructions and data sheet



Autotype ACTIVATOR HARDENER

4 Litre - 28.95

0723

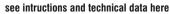
PHOTO STENCIL EMULSION - DIRECT METHOD



KIWOCOL POLY PLUS 'S'

This is a high quality Diazo Photopolymer emulsion. It is ideal for all applications with solvent-based and UV inks, including fine detail and 4 colour process work.

Gallon - 105.65 Qts. 40.95





Coat Screen



Expose Screen



Wash out



GRAPHIC HU DIAZO PHOTO EMULSION

Dual-cure direct emulsion for printing UV-cured, plastisol, solvent based, and water-based inks. Excellent print definition on any mesh. 39% solids content.

Gallon - 97.85

Ots. 37.95



General purpose emulsion for mild ¹ solvent inks such as poster, enamel, and plastisol. Fast exposing Usable with low light source. Blue. 28% solids - Gallon - 109.00



Presensitized - ready to use

ULANO ORANGE Textile Photo-polymer emulsion is formulated for imprinted sportswear printing. High viscosity and solids content makes Orange a good choice for coarse meshes. Very fast exposing. Resistant to plastisol inks, most washup solvents, and some water-based inks. Orange reduces light scatter.

Gallon - 88.00 Or

Orange 44-46% solids

click here for spec sheet



ITC-0017 INKTECH EMULSION

A high performance emulsion recommended for use with solvent, UV, plastisol, and water-based inks.

Excellent print definition on all mesh counts.

39 per cent solids content.

GALLON - 84.00



Heavy Duty Models

A.W.T.'s Rack-ItTM heavy-duty drying racks are the perfect choice for industrial drying applications. Built on a welded steel frame, these racks provide a safe and sturdy resting place for your substrates as they dry. Longer lasting than rubber, steel bumpers come standard on all of our heavy-duty racks and are welded to the outside of the shelf for maximum drying room. For smooth up/down operation, the individually adjustable shelf springs give you tension control over each shelf and all shelves feature a rust- and solvent-resistant, powdercoated finish to extend the life of the rack. Also available in heat resistant models for baking applications.



p.71



DR-48-40



DR-68-50

DR-46-40	40 shelves 30" x46"
	Light Weight model
	mesh open. 7-3/4"x9-3/4"
DR-48-40	40 shelves 31" x 48" mesh opening 4"x5"
DR-48-50	50 shelves 31" x 48" mesh opening 4"x 5"
DR-50-50	50 shelves 37"x50" mesh opening 4"x5"
DR-55-50	50 shelves 42"x55" mesh opening 5"x5"
DR-68-50	50 shelves 45"x68" mesh opening 5"x5" extra heavy duty make
DR-80-50	50 shelves 52"x80" mesh opening 5"x5" extra heavy duty make

Heavy Duty Models

Description

40 shelves 26"x36"

mesh opening 4"x5"

50 shelves 26"x36" mesh opening 4"x5"

Model

DR-36-40

DR-36-50

MANUAL PRINTING UNITS

SERI-GLIDE[™] ONE MAN SQUEEGEE UNIT Flat-Bed Manual Printing Unit With Aluminum Vacuum Table

Click here for full details on all AWT Equipment

Seri-Glide Model SG-3545M shown with optional screen



HOT-FLASH

Textile Flash Cure Unit

Moving Ahead With Technology

Prices shown are in U.S. \$ F.OB. Chicago Ask for landed price in Cdn\$



HOT-FLASH TEXTILE FLASH CURE UNITS COMPLETE WITH STAN	DS	
Catalog No. Description		
Hot Flash Panel Size 16"x16"	PRICE	CRATE
HF-1615C - with Standard Controller 115V, 1Ph, 60Hz1600Watts-	746.25	35.00
HF-16165S-with Solid State Controller 115V, 1Ph, 60Hz -1600Watts-	862.50	35.00
HF-1616S06 "Solid State Controller 220V, 1Ph,50/60Hz 1800Watts-	937.50	35.00
Hot Flash Panel Size 18"x18"		
HF-1818S06 with Solid State Controller 220V 1Ph,50/60Hz 2500Watts-	937.50	35.00
Hot Flash Panel Size 18"x24"		
HF-1824S06- with Solid State Controller 220V,1Ph,50/60Hz3000Watt	1046.25	5 35.00
High Flash High Output Flash Panel Size 18"x24		
HF-HO1824S06 High Output Solid State Control 220V,1Ph.50/60Hz5200	Watt 1271	.25 45.00

Note: Prices shown are in U.S \$ F.O.B. U.S.A. Contact us for landed

prices in Cdn. dollars. SERI-GLIDE STANDARD FEATURES

- •Rear clamp, micro-registration.
- All-aluminum, warp-resistant, rust resistant vacuum table provides a completely flat surface for fine quality hand printing.
- Quiet, maintenance-free vacuum motor.
- Up-front vacuum and blowback control.
- •Adjustable counterbalance for easy screen lift.
- Smooth squeegee stroke action.
- Adjustable legs for easier printing, better ink control

SERI-GLIDE OPTIONAL FEATURES

Upfront micro registration

Electronic foot pedal control with timed variable

automatic blowback controls

PRICES SHOWN ARE IN U.S. FUNDS & F.O.B. CHICAGO

Model Maximi	um Print Are	a PRICE	CRATE
SG-3545*M	35" x 45"	9,495.00	500.00
SG-4464*M	44" x 64"	10,595.00	650.00
SG-5280*M	52" x 80"	12,695.00	750.00
SG-5296*M	52" x 96"	14,995.00	850.00
SG-52120*M	52" x 120"	17,995.00	950.00
SG-52150*M	52" x 150"	19,995.00	1100.00
SG-52198*M	52" x 198"	26,995.00	1395.00
SG-52236*M	52" x 236"	32,900.00	1795.00
SG-60120*M	60" x 120"	19,995.00	1295.00
SG-60150*M	60" x 150"	21,995.00	1395.00
SG-60198*M	60" x 198"	28,995.00	1695.00
SG-60236*M	60" x 236"	33,990.00	2295.00
SG-72150*M	72" x 150"	24,225.00	1895.00
SG-72198*M	72" x 198"	31,995.00	2195.00
SG-72236*M	72" x 236"	36,900.00	2895.00

also available in sizes $60\ensuremath{\,^{\circ}x}\xspace$ and $72\ensuremath{\,^{\circ}x}\xspace120\ensuremath{\,^{\circ}}\xspace$

ADVANTAGES

- Solid-state or standard controls
 - Protective safety screen
- High-density radiant heat panels
- Heavy-duty height adjustment
- · Casters and levelers on base
- Easy pivot head

NEW OPTION

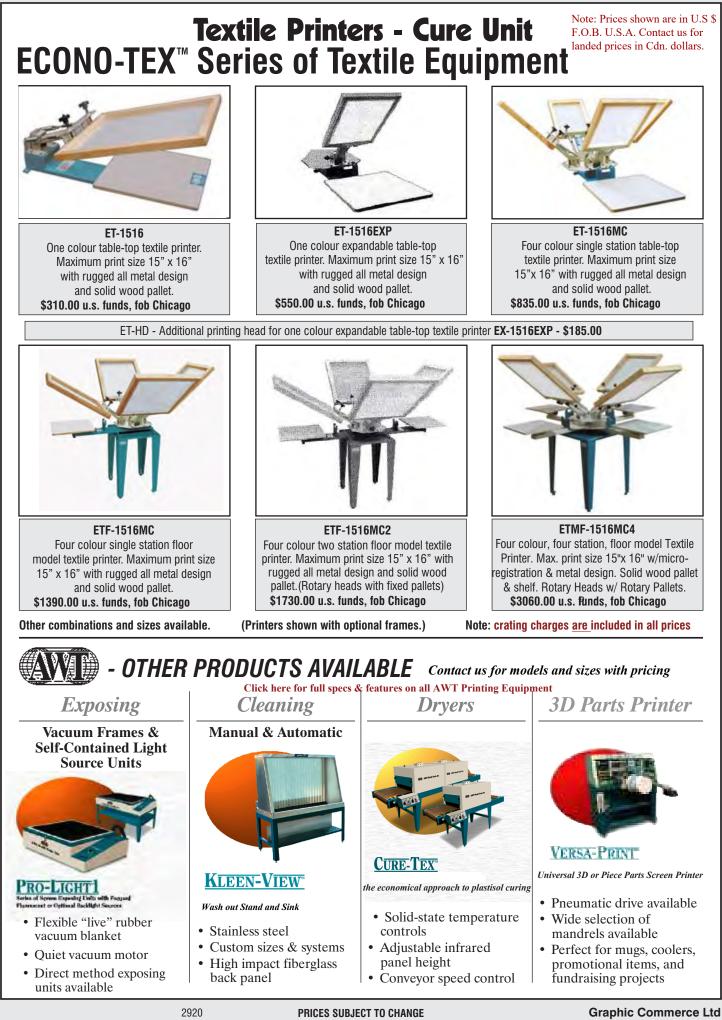
Hot-Flash AUTOTURN™ Head-turning Kit

This optional feature will allow for automatic curing and free up your time to print approximately 20% more garments per hour.

The A.W.T. Hot Flash[™] is unmatched in value and performance. Solid-state or standard temperature controls provide the consistent heat settings required by today's wide variety of plastisol formulas. High density radiant heat panels assure even heat distribution for fast cure rates.

A protective safety screen prevents accidental contact with the heat panels. Other quality features include a heavy duty height adjustment, an easy pivot head and a solid base designed for extra stability.

Optional Features HF-AF Hot Flash autofast heat turn kit - 1421.25 HF-SPP Spare Parts Pkg. 60 Hertz - 65.00



CREEN EQUIPMENT

FOR POSITIVES & OVERLAYS KIMOTO 📕 DIRECT TO SCREEN FILM



Make screen positives without the need for cameras, processors or chemicals.

Simply create the artwork on your computer and print the positives with "KIMODESK" in your laser printer.

Key benefits include: -

- .003 polyester imparts dimensional stability and heat resistance.
- both sides printable with anti-static properties.
- excellent toner adhesion.

NOTE: Kimoto "Silkjet" sheets also available on special order, for making positives through an Inkjet printer.

CLEAR POLYESTER CLEAR POLYESTER FILM OVERLAY - rolls only

A crystal clear polyester film used in the Graphic arts trade for overlays, transparencies, assembly of colour separations, or as a protective overlay for finished art comps. Will not tear or crack with age. Dimensionally stable and stays flat. No adhesive - non pressure sensitive.

GAUGE 50" X 50 ft.

.005

165.00per roll

PANTONE PLUS® formula guide

includes: 2 fan decks -1 coated and 1 un-coated.



New 2024 Edition

The "must have" guides for designers, printers and color decision makers – now with 224 brand-new colors! PLUS SERIES FORMULA GUIDES for selecting. specifying and matching solid PANTONE Colors. The new colors for fill out our expansive palette with beautiful new additions to the PANTONE line. Graphic designers, pre-press professionals and printers now have a total of 2390 color choices to unleash their passion and let their creativity soar.

2 Guide Set - No. GP1601B New 2024 Edition - as decribed above					
AVAILABLE:	Numbe	er Price			
PANTONE METALLICS GUIDE - COATED -New 2024 edition	GG1507	B-302.00			
PANTONE CMYK COATED & UNCOATED SET (4 COLOR PROC.)-2024 edition	GP5101	C- 342.00			
PANTONE PASTEL & NEONS GUIDE - COATED/UNCOATED -2024 edition	GG1504	B- 211.00			

PANTONE® color bridge match solids in process and RGB

-New 2024 edition

An Essential Guide for Designers, Pre-press and Printers - Newest edition now has 294 new Colors!

Bridge solid PANTONE Colors for process printing or web design. The PAN-TONE PLUS SERIES

- · select and specify solid PANTONE Colors on coated stock
- determine how a PANTONE Color will appear when reproduced in CMYK
- create optimal display of PANTONE Colors on monitors and Web pages

New Color Bridge is now available with 2139 Pantone Spot colors. 2024 Editions

GG 6103B Color Bridge Coated	432.00
GG 6104B Color Bridge Un-coated	432.00
GP 6102B Color Bridge Coated&Uncoated-	710.00

74 Graphic Commerce Ltd.



Laser Printe

PRICE

62.00

79.00

109.00

147.00

DIREC'

KIMODESK PRICES

100

100

100

100

UNITS

KIMODESK

GO

SIZE

8 ½ X 11"

8 ½ X 14"

13 X 18 1/2"

11 X 17"

Computer





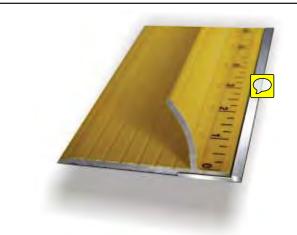
Note: Optional grid shown above is placed underneath the white translucent mat. Available in sizes 2x4ft. and 4x8ft. only.

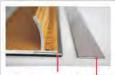
Straight Cutting - Mats won't gouge Unique Matte Finish - Easy on the eyes Seamless Self-Healing Virgin Polymer Protects Table Top - Blades Last Longer Thick .180 Inch Quality - Solvent Proof Our mats Roll Up for Easy UPS Shipping

It's Self Healing

MAT SIZES AND PRICES - UNPRINTED

2ft.x4ft.	4ft.x6ft.	4ft.x8ft.	4ft.x10ft.	4ft.x12ft.	4ft.x16ft.	5ft.x8ft.	5ft.x10ft.	5ft.x12ft.	6ft.x10ft.	6ft.x12ft.
78.00	213.00	282.00	359.00	417.00	563.00	359.00	437.00	524.00	524.00	632.00
Optional Grids - 2 Sizes only - 4x2ft42.00 4x8ft61.00										





Steel Plate Married To Aluminum Straight Edge

Ultimate Steel Safety Ruler

Premium safety ruler features a steel plate insertion to the straight edge, along with a taller curved hand guard, extra wide base, steel cutting surface, and tough yellow powder coating.



28" - 146.00
40" - 183.00
52" - 264.00
64" - 293.00
76" - 346.00
100"- 483.00

RACKS FOR STORING VINYL ROLLS



Chrome plated wall mount 144.00

Heavy Duty - Holds 16 rolls of up to 30" width material. Saves floor space and allows proper storage for vinyl adhesion life. Supplied with adjustable screw mounting clips allowing for stud alignment in most walls.





545.00

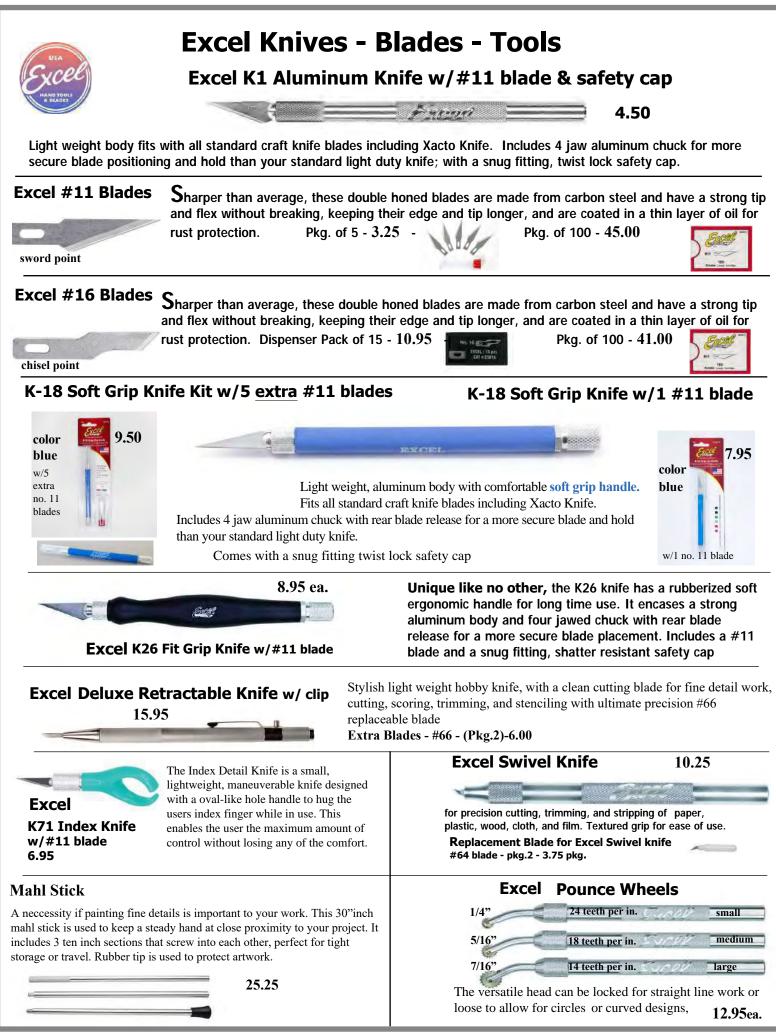
Portable Chrome Plated Floor Rack with Handle Heavy duty construction holds 16 rolls of 2" or 3" core material up to 1000 lbs. - Comes with 16 high impact plastic rings to prevent storage damage to rolls. - Has 9 ball caster rollers to allow easy movement while fully loaded. - Durable enough to hold 72" wide material. Proper storage of wide material dictates supporting rolls by the core to prevent damage to roll face coating.

ROLLER FOR VINYLS



20" Roller Tray-Accomodates any size roll.

-Handles any width material up to 350 lbs. -to un-roll or re-roll material with ease without damage to the material.



OLFA Cutters and Knives

WITH AUTO-LOCK AND BLADE DISPOSAL CASE

OLFA MODEL A

Ideal for draftsmen. artwork, decorators, 13 Snap-off points

1 Model A Knife 7.10 Click-stop action. AB50B Blades-Regular Pk.50-22.70 - AB10B Pk.10 -5.95 ABB50B Carbon Blades-Pk.50-26.10- ABB10B Pk.10-7.35 AB50S Stainless Steel-Pk.50-31.75 AB10S Pk 10-8.35

OLFA MODEL L-1

Heavy duty carton opener L-1 Knife - 10.65 also cuts vinyl sheets and leather. Set screw secures blades. 24 snap-off points.

LB 10 B Blades - Standard Pkg. 10 7 90 LBB10B Blades - Carbon Pkg. 10 9.50 LB 50 B Blades - Standard Pkg. 50 30.70 LBB50B Blades - Carbon Pkg 50 34.95

Colors,

OLFA MODEL L-2

Utility Knife with Rubber Grip. A non-slip rubber grip fits comfortably and securely in the hand.Set screw secures blades.

L-2 Knife - 12.25 LB 10 B Blades - Standard Pkg. 10 7 90 LBB10B Blades - Carbon Pkg. 10 9.50 LB 50 B Blades - Standard Pkg. 50 30.70 LBB50B Blades - Carbon Pkg 50 34.95



OLFA ART KNIFE AK-1 AK-1 Knife 7.25

For fine art work. Comes with 5 blades. KB Blades - Pkg. 25 - 5.95

CUTTING TOOLS CORO-CLAWTM Cutters

More Ergonomic Handle



Coro Claw Deluxe 4 mil flute cutter - 25.95 ea. replacement blade - 10.95 ea.

Our Biddi Safety Knife is used to cut banner material, vinyl, paper, film and most other thin and flexible material. Biddi is short for Bi Directional knife because you can cut forward and backwards with it.. 21.95 replacement blades - 9.95 ea.

OLFA PLASTIC CUTTER PC-L Heavy duty plastic/laminate cutter designed as a scoring tool for sheet plastic and laminates. Allows for the precise breaking of plastics. Ratchet wheel for secure blade extension, retraction, and positionina.



Coro Claw 10 Mil flute

replacement blade- 21.95 ea.

cutter - 42.75 ea.

PC-L cutter (w/3 blades) 14.25 PB-800 blades (pkg.3) 5.95



OLFA TS-1 TOP SHEET CUTTER

This new Top Sheet Cutter is a smartly engineered innovative tool that offers a unique way to cut only a single top sheet of material. Cuts newsprintpaper, cardstock, thin films, plastic sheeting, and tape. Blade storage is easily accessible in the handle of the knife.

TS-1 Cutter - 13.70 Blades-TSB-1 - 3.75 pkg./5

OLFA SK-10 CONCEALED BLADE SAFETY KNIFE

click here for complete descriptive information

Concealed blade safety knife featuring an

adjustable blade positioning design which allows for 4 cutting points on a single-edge

utility blade. Highly productive, it delivers

4x's more cuts than a single-edge, fixed blade "gooseneck" safety knife

SK-10 Knife - 13.65

Blades - SKB-10B - 8.45 pkg./10

OLFA SILVER - Model: SVR 2 - 10.35 Costa. Standard type snap-off blade cutter. Stainless steel holder is tough and durable. The good looking slim body assures a positive grip. (With 2 extra blades). AB 10 B Blades - Pkg. 10- 5.95

AB 50 B Blades - Pkg.50 22.70 ABB 50B Carbon Blades-50 26.10

STAINLESS RUST-RESISTANT KNIFE

OLFA STAINLESS STEEL SNAP-OFF GRAPHICS KNIFE - MODEL SAC-1

OLFA 11.95

Ultra thin cutter is the tool of choice for graphic artists and sign making professionals. The acute 30 degree angle blades easily cuts cardboard, plastics and foam boards. Features an auto lock, pocket clip and blade snapper.

A1160B Snap Off Blades for SAC-1 KNIFE - 10.35 Pkg.10



OLFA COMPASS CUTTER -CMP-1 - 11.35

Cuts precise circles from 0.4" to 5.8" diameter. (1 to 15 cm.) Special rubber pad for preventing a pin hole. COB-1 Blades - Pkg.-15 - 5.95

8" Super Sharp Scissors

270323

Razor Scraper Blades



-high carbon steel -precision ground PKG. 100 - 23.95

Long lasting - Stainless steel Sharp blades for crisp cut Moulded handle for comfort grip.

5.95

-locks in 3 positions. .- Scrapes and cleans windows

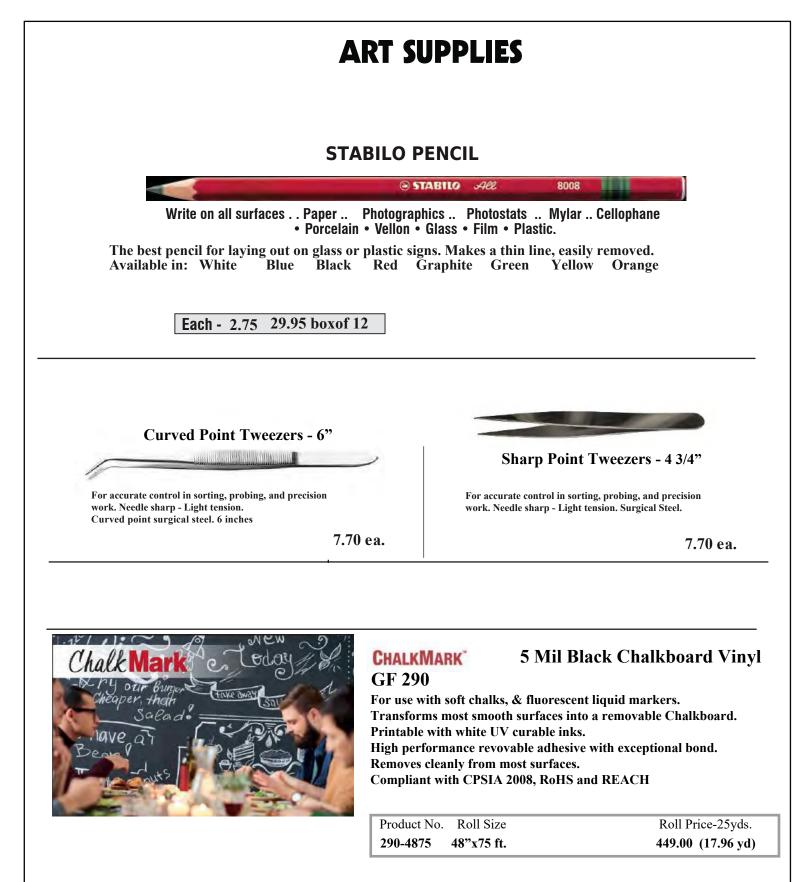
Retractable Razor Scraper

Heavy Duty

and other surfaces. - Replaceable w/ a single edged razor blade. 4.50 ea.

· Metal Body-Brass Slider



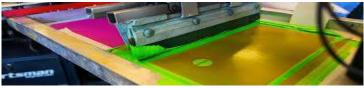


Summary: GF 290 ChalkMark[™] vinyl is a 5.0 mil matte black embossed chalkboard vinyl with a clear hightack removable adhesive on a 90# liner. The 5.0 mil ChalkMark vinyl is designed for use with soft chalks and liquid chalk markers, and has a washable surface. The HTR adhesive works great on smooth painted drywall, plastic a-frame signs, metals and glass. ChalkMark[™] is commonly used to produce decorative wall graphics covering large areas for menu boards or murals. GF 290 ChalkMark can also be used to create promotion graphics, plasticade signs, point-of-purchase graphics and craft cut shapes and decals.





















Graphic Commerce Ltd. ph (905) 624-3124 toll f email - info@graphiccommerce.com w

J. Mississauga, On toll free 1-800-543-2796 web www.graphiccommerce.com

SCREEN INKS

SQUEEGEES SOLVENTS - THINNERS WASH-UPS - WIPERS BRONZE POWDERS SCREEN MESH STENCIL FILMS PHOTO EMULSIONS DRYING RACKS TEXTILE PRINTERS SCREEN BLOCKOUTS EMULSION COATER CUTTING TOOLS ART ROOM SUPPLIES

SCREEN PRINTING CATALOGUE

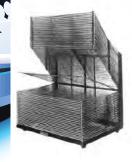
ENICE LIST AND PRODUCT SELECTION

INDEX ON FRONT COVER



Graphic Commerce Ltd. 1675 Sismet Road, Units 4 & 5 Mississauga, On L4W 4K8 (905) 624-3124 toll free 1-800-543-2796 email - info@graphiccommerce.com www.graphiccommerce.com





Prices subject to change